



Kraftfahrt-Bundesamt

DE-24932 Flensburg

ALLGEMEINE BETRIEBSERLAUBNIS (ABE)

nach § 22 in Verbindung mit § 20 Straßenverkehrs-Zulassungs-Ordnung (StVZO) in der Fassung der Bekanntmachung vom 26.04.2012 (BGBl I S.679)

Nummer der ABE: 31385

Gerät: Verkleidungen für KRad

Typ: Type 2

Inhaber der ABE und Hersteller: Powerbronze Ltd.
Littlehampton, West Sussex, BN16 3LF England

Für die oben bezeichneten reihenweise zu fertigenden oder gefertigten Geräte wird diese Genehmigung mit folgender Maßgabe erteilt:

Die genehmigte Einrichtung erhält das Typzeichen

KBA 31385

Dieses von Amts wegen zugeteilte Zeichen ist auf jedem Stück der laufenden Fertigung in der vorstehenden Anordnung dauerhaft und jederzeit von außen gut lesbar anzubringen. Zeichen, die zu Verwechslungen mit einem amtlichen Typzeichen Anlass geben können, dürfen nicht angebracht werden.



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Die Verkleidungen für KRad, Typ Type 2, dürfen in den in den beiliegenden Prüfunterlagen beschriebenen Ausführungen nur zum Anbau an den dort aufgeführten Krafträdern unter den angegebenen Bedingungen feilgeboten werden.

Bei Verwendung der Geräte an den in den beiliegenden Prüfunterlagen beschriebenen Krafträdern, die mit Einzelbetriebserlaubnis (EBE) nach §21 StVZO in den Verkehr gelangt sind, ist eine unverzügliche Überprüfung des Ein- oder Anbaus der Fahrzeugteile durch einen amtlich anerkannten Sachverständigen oder Prüfer für den Kraftfahrzeugverkehr oder durch einen Prüfsachverständigen einer Überwachungsorganisation nach Nummer 4 der Anlage VIIIb zur StVZO durchzuführen.

Der ordnungsgemäße Ein- oder Anbau ist gemäß §22 Absatz 1 Satz 5 bei der Überprüfung mit positivem Ergebnis zu bestätigen. Nach durchgeführter Abnahme ist die ausgestellte Bestätigung mit dieser ABE und den Fahrzeugpapieren mitzuführen und den zuständigen Personen auf Verlangen auszuhändigen. Letzteres entfällt nach Berichtigung der Fahrzeugpapiere.

In einer mitzuliefernden Anbauanweisung sind die Bezieher auf den eingeschränkten Verwendungsbereich hinzuweisen.

Der Anbau hat nach dieser Anweisung zu erfolgen.

An jeder Kraftradverkleidung muß an einer gegen Beschädigung geschützten, auch nach dem Anbau sichtbaren Stelle gut lesbar und dauerhaft ein Fabrikschild angebracht sein, das folgende Angaben enthält:

Hersteller oder Herstellerzeichen
Typ,
Ausführung und
Typzeichen

Statt der Kennzeichnung der Geräte mit dem Fabrikschild können die geforderten Angaben auch eingeprägt sein.

Im Übrigen gelten die im beiliegenden Gutachten nebst Anlagen der TÜV SÜD Auto Service GmbH, München, vom 26.05.2015 festgehaltenen Angaben.



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Das geprüfte Muster ist so aufzubewahren, dass es noch fünf Jahre nach Erlöschen der ABE in zweifelsfreiem Zustand vorgewiesen werden kann.

Flensburg, 08.06.2015

Im Auftrag

Jan Hendrik Schneider



Anlagen:

Nebenbestimmungen und Rechtsbehelfsbelehrung

1 Gutachten Nr. 15-00068-CM-GBM-00



Kraftfahrt-Bundesamt

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- Anlage -

Nebenbestimmungen und Rechtsbehelfsbelehrung

Nebenbestimmungen

Die Einzelerzeugnisse der reihenweisen Fertigung müssen mit den Genehmigungsunterlagen genau übereinstimmen. Mit dem zugeteilten Typzeichen/Prüfzeichen dürfen die Fahrzeugteile nur gekennzeichnet werden, die den Genehmigungsunterlagen in jeder Hinsicht entsprechen.

Änderungen an den Einzelerzeugnissen sind nur mit ausdrücklicher Zustimmung des Kraftfahrt-Bundesamtes gestattet.

Änderungen der Firmenbezeichnung, der Anschrift und der Fertigungsstätten sowie eines bei der Erteilung der Genehmigung benannten Zustellungsbevollmächtigten oder bevollmächtigten Vertreters sind dem Kraftfahrt-Bundesamt unverzüglich mitzuteilen.

Das Kraftfahrt-Bundesamt ist unverzüglich zu benachrichtigen, wenn die reihenweise Fertigung oder der Vertrieb der genehmigten Einrichtung innerhalb eines Jahres oder endgültig oder länger als ein Jahr eingestellt wird. Die Aufnahme der Fertigung oder des Vertriebs ist dann dem Kraftfahrt-Bundesamt unaufgefordert innerhalb eines Monats mitzuteilen.

Verstöße gegen diese Bestimmungen können zum Widerruf der Genehmigung führen und können überdies strafrechtlich verfolgt werden.

Die Genehmigung erlischt, wenn sie zurückgegeben oder entzogen wird, oder der genehmigte Typ den Rechtsvorschriften nicht mehr entspricht. Der Widerruf kann ausgesprochen werden, wenn die für die Erteilung und den Bestand der Genehmigung geforderten Voraussetzungen nicht mehr bestehen, wenn der Genehmigungsinhaber gegen die mit der Genehmigung verbundenen Pflichten – auch soweit sie sich aus den zu dieser Genehmigung zugeordneten besonderen Auflagen ergeben - verstößt oder wenn sich herausstellt, dass der genehmigte Typ den Erfordernissen der Verkehrssicherheit oder des Umweltschutzes nicht entspricht.

Das Kraftfahrt-Bundesamt kann jederzeit die ordnungsgemäße Ausübung der durch diese Genehmigung verliehenen Befugnisse, insbesondere die genehmigungsgerechte Fertigung sowie die Maßnahmen zur Übereinstimmung der Produktion, nachprüfen. Es kann zu diesem Zweck Proben entnehmen oder entnehmen lassen. Dem Kraftfahrt-Bundesamt und/oder seinen Beauftragten ist ungehinderter Zutritt zu Produktions- und Lagerstätten zu gewähren.

Die mit der Erteilung dieser Genehmigung verliehenen Befugnisse sind nicht übertragbar. Schutzrechte Dritter werden durch diese Genehmigung nicht berührt.

Rechtsbehelfsbelehrung

Gegen diese Genehmigung kann innerhalb eines Monats nach Bekanntgabe Widerspruch erhoben werden. Der Widerspruch ist beim **Kraftfahrt-Bundesamt, Fördestraße 16, DE-24944 Flensburg**, schriftlich oder zur Niederschrift einzulegen.

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Art / <i>Kind /</i>	Seitenverkleidung, Bugspoiler / <i>Side panel, belly pan</i>	
Typ / <i>Type</i>	Type 2	

**Gutachten zur Erteilung einer Allgemeinen Betriebserlaubnis nach § 22 StVZO
ABE Nr. KBA 31385**

**TEST REPORT for German type approval after § 22 StVZO
No. KBA 31385**

1. Allgemeine Angaben / General Information

- | | | |
|-----|--|---|
| 1.1 | Antragsteller / <i>Applicant:</i> | Powerbronze Ltd
Rustington BN 16LF
United Kingdom |
| 1.2 | Alleinvertriebsberechtigter
<i>Sole distributor</i> | entfällt
<i>n.a.</i> |
| 1.3 | Art / <i>Kind:</i> | Austausch- Seitenverkleidungen und Bugspoiler
für Krafträder aus Karbonfaser verstärktem Kunst-
stoff /
<i>Aftermarket side panel and belly pan for motor
cycles of carbon fiber reinforced plastic</i> |
| 1.4 | Typ / <i>Type</i>
Ausführungen / <i>Versions</i> | Type 2
siehe Anlage 1 / <i>notice enclosure 1</i> |
| 1.5 | Handelsmarke / <i>Trade name</i> | Powerbronze Carbonparts |
| 1.6 | Kennzeichnung / <i>Marking</i> | Typ / Handelsmarke <i>Type / Trade name</i>
Ausführung (Teilenummer: siehe Anlage 1)
<i>Version (Part number: notice enclosure 1)</i>
KBA 31385

Art der Kennzeichnung
<i>Kind of marking</i>
Ort der Kennzeichnung
<i>Place of marking</i>
Aufkleber
<i>sticker</i>
auf der Innenseite der Teile /
<i>on the inner side of the parts</i> |
| 1.7 | Beschreibung der Teile
<i>Description of parts</i> | siehe Montageanleitungen und Kennzeichnungen
<i>notice encl. mounting instructions and markings</i> |
- Auf Grund des Fertigungsverfahrens existieren keine technischen Zeichnungen.
Die Fotodokumentation wird als ausreichend erachtet.
*Due to the production process there are no technical drawings available.
The photo documentation will be sufficient.*
- | | | |
|-----|------------------------------|--|
| 1.8 | Werkstoff / <i>Material:</i> | Karbonfaser verstärkter Kunststoff
<i>Carbon fiber reinforced plastic</i> |
|-----|------------------------------|--|

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2. Durchgeführte Prüfungen / *Performed tests*

Prüfungen gemäß VdTÜV- Merkblatt Nr. 736 von 08.2009 /
Tests regarding VdTÜV- Guideline No. 736 dated 08.2009

- | | | |
|------|--|--|
| 2.1. | Materialprüfung /
<i>Material test:</i> | Bruch- und Splitterverhalten nach
StVZO TA Nr. 29, Pkt. 3.6.8. /
<i>Breaking- and splinter behavior according to the
german requirement</i>
StVZO TA No. 29, Point. 3.6.8 |
| 2.2 | Vorstehende Außenkanten /
<i>External protection:</i> | Gemäß 97/24/EG Kapitel 3 i.d.F. 2009/108/EG
Die Hinweise in der Montageanleitung sind zu
beachten. /
<i>According to 97/24/EG chapter 3 amendment
2009/108/EG</i>
<i>The hints in the mounting instruction have to be
recognized.</i> |
| 2.3 | Festigkeit / <i>Strength:</i> | Die Austausch- Teile haben hinsichtlich ihres Ver-
wendungszwecks ausreichende Festigkeit.
<i>The strength of the spare parts regarding their use
is sufficient.</i> |
| 2.4 | Anbau von Lichttechnischen
Einrichtungen /
<i>Installation of light devices:</i> | Nicht beeinträchtigt /
<i>Not affected</i> |
| 2.5 | Zugänglichkeit der Bedienteile /
<i>Accessibility of control units:</i> | Nicht beeinträchtigt /
<i>Not affected</i> |
| 2.6 | Ablesbarkeit von / <i>Readability of</i>

Fahrzeug Ident. Nr. / <i>Ident. no.</i>
Fabrikschild / <i>Statutory marking</i>
Instrumenten / <i>Instruments</i>
Kontrollleuchten / <i>Control lights:</i> |

Nicht beeinträchtigt
<i>Not affected</i> |
| 2.7 | Fahrverhalten / <i>Handling:</i> | Mit in der Anlage 1 aufgeführten Fahrzeugen
wurden exemplarisch Fahrversuche durchgeführt.
Dabei wurden bis zur Höchstgeschwindigkeit der
Prüffahrzeuge keine negativen Einflüsse auf das
Fahrverhalten festgestellt /
<i>Handling tests were performed with different bikes.</i>
<i>There were no negative effects recognized
regarding the handling up to top speed.</i> |

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- 2.8 Höchstgeschwindigkeit/
Top speed: Die Höchstgeschwindigkeit der im Verwendungsbereich aufgeführten Fahrzeuge ändert sich außerhalb der Messtoleranz nicht / *The top speed of the vehicles remains the same within the measurement tolerance.*
- 2.9 Anbau / *Installation:* Der Anbau erfolgt mit den Original-Befestigungsteilen an den serienmäßigen Befestigungspunkten. Erforderliche Bohrungen sind in den Austauschteilen vorhanden. Falls erforderlich, werden Befestigungsteile mitgeliefert / *The aftermarket parts are installed with original fixing parts at the original fixing points. The aftermarket parts have all necessary fixing holes. Fixing parts are supplied if necessary.*
- 2.10 Allgemeine Hinweise /
General remarks: Die Verkleidungsteile entsprechen in ihrer Form und in den Abmessungen weitgehend den zu ersetzenden Originalteilen / *The fairing parts correspond regarding shape and dimensions with the original parts.*

3. Verwendungsbereich / *Application list*

siehe Anlage / *notice enclosure:* 1

4. Prüfergebnis / *Test result*

Die in Anlage 1 aufgeführten Verkleidungsteile wurden gemäß den unter Punkt 2 genannten Prüfungen getestet.

Die Teile erfüllen die in den Prüfgrundlagen genannten Anforderungen.

The fairing parts listed in enclosure 1 where tested regarding the test mentioned in point 2.

The parts comply with the requests of the directives and requirements.

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5. Schlussbescheinigung / Summary

Der beschriebene Typ entspricht der genannten Prüfgrundlage.
Der ungünstigste Fall wurde entsprechend Prozessbeschreibung
„Erstellung von Gutachten“ bestimmt.
Der Prüfbericht darf nur vom Auftraggeber und nur in vollem Wortlaut vervielfältigt und weitergegeben werden. Eine auszugsweise Vervielfältigung und Veröffentlichung des Prüfberichtes ist nur nach schriftlicher Genehmigung des Prüflaboratoriums zulässig

Die Abnahme der Anbauteile durch einen amtlich anerkannten Sachverständigen nach § 19.3 StVZO wird nicht für erforderlich gehalten.

An Fahrzeugen -im Verwendungsbereich- mit Einzelzulassung (EBE) muss nach §19(3) StVZO eine Anbauabnahme durchgeführt werden.

Das Gutachten verliert seine Gültigkeit bei technischen Änderungen am Fahrzeugteil oder wenn vorgenommene Änderungen an den im Verwendungsbereich beschriebenen Fahrzeugtypen die Verwendung des Teils beeinflussen, sowie bei Änderung der gesetzlichen Grundlagen.

The type is in compliance with the test specification mentioned above. The worst-case was selected in accordance with document "Preparation of Test Reports".

The test report may be reproduced and published in full and by the client only. It can be reproduced partially with the written permission of the test laboratory only.

A check of the installation by an official recognised expert according to §19(3) StVZO is not necessary.

The installation on vehicles with single type approval must be checked separately.

The approval loses validity in case of:

- modification of the technical unit*
- changes on the vehicles described in the application list, which affect the usage of the technical unit*
- changes in the testing directives and requirements*

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Genehmigungsbehörde / <i>Approval authority</i>	Land / <i>Country</i>	Registriernummer / <i>Registration-number</i>	Aktueller Benennungsum- fang / <i>Actual scope list</i>
Kraftfahrt-Bundesamt (KBA)	Deutschland/ <i>Germany</i>	KBA-P 00100-10	www.kba.de
Vehicle Certification Agency (VCA)	Vereintes Königreich/ <i>United Kingdom</i>	VCA-TS-006	http://ec.europa.eu/enterprise/sectors/automotive/approval-authorities-technical-services/technical-services/index_en.htm
Approval Authority of the Netherlands (RDW)	Niederlande/ <i>The Netherlands</i>	RDW-99050009 01	
National Standards Authority of Ireland (NSAI)	Irland/ <i>Ireland</i>	Technical Service Number: 49	
Vehicle Safety Certification Center (VSCC)	Taiwan/ <i>Taiwan</i>	DE04-06-1	http://www.vsc.org.tw/English/Default.aspx

6. Anlagen / *Enclosures*

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München, 26.05.2015



Dipl.-Ing. (FH) Max Höhler
Sachverständiger / *Expert*

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Type 2

Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
BMW	F800R	E8ST	800	e1*0283*	2009	2014	220-B102	Bugspoiler / <i>Belly pan</i>	440	390	180
BMW	S1000RR	K10	1000	e1*0421*	2010	-	220-B101 207-B101	Bugspoiler / <i>Belly pan</i> Seitenverkleidung / <i>side panel</i>	580 760	700 230	700 120
BMW	R1200GS	R12W	1200	e1*0584*	2013	-	207-B103 207-B102	Seitenverkleidung unten / <i>lower side panel</i> Seitenverkleidung oben / <i>upper side panel</i>	230 210 450 380 480	100 55 100 100 180	250 140 200 200 320
Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
DUCATI	848	H6	848	e3*0475*	-	-	207-D101	Seitenverkleidung / <i>side panel</i>	740	240	160
DUCATI	1098	H7	1098	e3*0436*	-	-	207-D101	Seitenverkleidung / <i>side panel</i>	740	240	160
DUCATI	1198	H8	1198	e3*0436*	-	-	207-D101	Seitenverkleidung / <i>side panel</i>	740	240	160



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Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
HONDA	CB600 HORNET	PC41	600	e4*0454*	2007	2007	207-H106	Seitenverkleidung / <i>side panel</i>	600	100	180
HONDA	CB600	PC41	600	e4*0454*	2007	2009	207-H107	Seitenverkleidung oben / <i>upper side panel</i>	600	100	180
HONDA	CBR600F	PC41	600	e3*0454*	2011	2013	207-H112	Seitenverkleidung unten / <i>lower side panel</i>	610	70	250
HONDA	CBR600RR	PC37	600	e4*0190*	2005	2006	207-H104	Seitenverkleidung / <i>side panel</i>	590	90	200
HONDA	CBR600RR	PC40	600	e4*1247*	2007	2012	207-H105	Seitenverkleidung / <i>side panel</i>	545	100	270
HONDA	CB1000R	SC60	1000	e4*1912*	2008	-	207-H111	Seitenverkleidung unten / <i>lower side panel</i>	250	50	160
							207-H110	Seitenverkleidung oben / <i>upper side panel</i>	270 410	40 50	250 230
HONDA	CBR1000RR	SC57	1000	e4*0269*	2004	2007	207-H101	Seitenverkleidung unten / <i>lower side panel</i>	290	10	130
							207-H102	Seitenverkleidung oben / <i>upper side panel</i>	290	10	120
HONDA	CBR1000RR	SC59	1000	e4*1726*	2008	2011	207-H108	Seitenverkleidung unten / <i>lower side panel</i>	230	10	100
							207-H109	Seitenverkleidung oben / <i>upper side panel</i>	310	30	140

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Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
KAWASAKI	ZX6-R	ZX636C	600	e1*0229*	2005	2006	207-K106	Seitenverkleidung unten / <i>lower side panel</i>	470	20	190
							207-K107	Seitenverkleidung oben / <i>upper side panel</i>	330	30	130
KAWASAKI	ZX6-R	ZX600P	600	e4*1274*	2007	2008	220-K112	Bugspoiler / <i>Belly pan</i>	830	570	280
							207-K113	Seitenverkleidung unten / <i>lower side panel</i>	200	30	48
							207-K114	Seitenverkleidung oben / <i>upper side panel</i>	500	60	140
KAWASAKI	ZX6-R	ZX600R	600	e4*2077*	2009	2012	220-K114	Bugspoiler / <i>Belly pan</i>	790	360	330
							207-K118	Seitenverkleidung unten / <i>lower side panel</i>	265	70	190
							207-K117	Seitenverkleidung oben / <i>upper side panel</i>	685	80	120
KAWASAKI	ER6-N	ER650B	650	EX650A8F	2006	2008	220-K110	Bugspoiler / <i>Belly pan</i>	485	370	180
KAWASAKI	ER6-N	ER650 C1B	650	e1*2002*	2006	2011	220-K110	Bugspoiler / <i>Belly pan</i>	485	370	180
							207-K103	Seitenverkleidung unten / <i>lower side panel</i>	250	60	295
							207-K104	Seitenverkleidung oben / <i>upper side panel</i>	550	30	110
KAWASAKI	Z750	ZR750J1 H	750	e1*0197	2004	2006	207-K101	Seitenverkleidung unten / <i>lower side panel</i>	390	20	170
							207-K102	Seitenverkleidung oben / <i>upper side panel</i>	440	20	245

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Type 2

Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
KAWASAKI	Z750S	ZR750J1 H	750	e1*00309*	2007	2011	207-K101	Seitenverkleidung unten / <i>lower side panel</i>	200	30	480
							207-K102	Seitenverkleidung oben / <i>upper side panel</i>	440	20	245
KAWASAKI	Z750	ZR750L	750	e1*00309*	2007	2011	207-K111	Seitenverkleidung oben / <i>upper side panel</i>	550	25	170
KAWASAKI	Z750	ZR750L	750	e1*0487*	2011	2012	207-K112	Seitenverkleidung unten / <i>lower side panel</i>	200	30	480
KAWASAKI	Z750R	ZR750P	750	e1*0179*	2004	2006	207-K112	Seitenverkleidung unten / <i>lower side panel</i>	390	20	170
KAWASAKI	Z750R	ZR750N	750	e1*0487*	2011	2012	207-K111	Seitenverkleidung oben / <i>upper side panel</i>	550	25	170
KAWASAKI	Z800	ZR800A	800	e4*2908*	2013	-	207-K112	Seitenverkleidungs Set / <i>side panel set</i>	90	60	110
									90	60	110
									250	50	170
									240	60	200
									520	100	340
									560	100	360
									620	60	200
									620	60	200
KAWASAKI	Z1000	ZRT00A	1000	e1*0172*	2004	2006	207-K102	Seitenverkleidung oben / <i>upper side panel</i>	440	20	245
KAWASAKI	Z1000	ZRT00B	1000	e4*1275*	2007	2009	207-K112	Seitenverkleidung unten / <i>lower side panel</i>	200	30	480
							207-K111	Seitenverkleidung oben / <i>upper side panel</i>	550	25	170



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Typ / *Type* Seitenverkleidung, Bugspoiler / *Side panel, belly pan*
Type 2

Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
KAWASAKI	Z1000	ZRT00D	1000	e4*2374*	2010	2013	220-K115	Bugspoiler / <i>Belly pan</i>	890	530	370
							207-K121	Seitenverkleidung oben / <i>upper side panel</i>	520	60	160
KAWASAKI	Z1000	ZRT00F	1000	e4*3009	2014	-	220-K116	Bugspoiler / <i>Belly pan</i>	890	530	370
KAWASAKI	ZX10-R	ZXT00E	1000	e1*0350*	2004	2005	207-K105	Seitenverkleidung / <i>side panel</i>	430	90	260
					2006	2007	207-K110-081		450	50	150
					2008	2010	207-K115	Seitenverkleidung unten / <i>lower side panel</i>	310	50	330
KAWASAKI	ZX10-R	ZXT00E	1000	EWG	2008	2010	220-K113	Bugspoiler / <i>Belly pan</i>	790	360	330
KAWASAKI	ZX10-R		1000	e1*0350*	2008	2010	207-K115	Seitenverkleidung unten / <i>lower side panel</i>	310	50	330
KAWASAKI	ZZR1400	ZXT40A	1400	e4*0912*	2006	2011	220-K111	Bugspoiler / <i>Belly pan</i>	590	770	445
									590	770	445
									330	480	90
KAWASAKI	ZZR1400	ZXT40A	1400	e4*1560*	2006	2011	207-K109	Seitenverkleidung unten / <i>lower side panel</i>	190	10	230
								Seitenverkleidung oben / <i>upper side panel</i>	550	80	210

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Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
SUZUKI	GSR600	WVB9	600	e4*0721*	2006	2011	220-S112-681	Bugspoiler / <i>Belly pan</i>	590	340	180
					2006	-	207-S103	Seitenverkleidung / <i>side panel</i>	720	40	200
SUZUKI	GSXR600	WVCE	600	e4*0849*	2006	2007	207-S101	Seitenverkleidung / <i>side panel</i>	400	40	100
SUZUKI	GSXR600	WVCV	600	e4*2002*	2008	2010	207-S109	Seitenverkleidung / <i>side panel</i>	460	30	150
SUZUKI	GSXR600	C3	600	e4*2578*	2011	-	207-S112	Seitenverkleidung unten / <i>lower side panel</i>	200	180	180
							207-S111	Seitenverkleidung oben / <i>upper side panel</i>	370	30	110
SUZUKI	GSF650S BANDIT	WVB5/ WVCJ	650	e4*1342*	2006	2008	207-S106	Seitenverkleidung / <i>side panel</i>	490	50	200
SUZUKI	GSX650F	WVCJ	650	e4*1342*	2008	-	207-S106	Seitenverkleidung / <i>side panel</i>	490	50	200
SUZUKI	SV650 S/N	WVBY	650	e4*0192*	2003	2006	207-S102	Seitenverkleidung / <i>side panel</i>	275	50	170
SUZUKI	GSR750	C5	750	e4*2594*	2011	-	207-S113	Seitenverkleidung unten / <i>lower side panel</i>	520	60	170
							207-S114	Seitenverkleidung oben / <i>upper side panel</i>	235	20	150
SUZUKI	GSXR750	WVCF	750	e4*0890*	2006	2007	207-S101	Seitenverkleidung / <i>side panel</i>	400	40	100
SUZUKI	GSXR750	WVCW	750	e4*2002*	2008	2010	207-S109	Seitenverkleidung / <i>side panel</i>	460	30	150
SUZUKI	GSXR750	C4	750	e4*2587*	2011	-	207-S112	Seitenverkleidung unten / <i>lower side panel</i>	200	180	180
							207-S111	Seitenverkleidung oben / <i>upper side panel</i>	370	30	110
SUZUKI	SV1000S	WVBX	1000	e4*0161*	-	-	220-S111	Bugspoiler / <i>Belly pan</i>	485	370	180
					2002	2003	207-S102	Seitenverkleidung / <i>side panel</i>	275	50	170



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Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
SUZUKI	GSXR1000	WVB6	1000	e4*0375*	2005	2006	207-S104	Seitenverkleidung / side panel	580	30	200
SUZUKI	GSXR1000	WVCL	1000	e4*1343	2007	2008	207-S105	Seitenverkleidung / side panel	590	30	180
SUZUKI	GSXR1000	WVCY	1000	e4*2004*	2009	-	207-S110	Seitenverkleidung / side panel	770	60	260
SUZUKI	GSF1250N/S BANDIT	WVCH	1250	e4*1300*	2007	2011	207-S106	Seitenverkleidung / side panel	490	50	200
SUZUKI	B-KING	WVCR	1300	e4*1531*	2007	2012	220-S113	Bugspoiler / <i>Belly pan</i>	690	530	150
							207-S108	Seitenverkleidung unten / <i>lower side panel</i>	330	50	160
							207-S107	Seitenverkleidung oben / <i>upper side panel</i>	430	50	180
Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
TRIUMPH	STREET TRIPLE	D67LD	675	e11*0611*	2008	2009	220-T101	Bugspoiler / <i>Belly pan</i>	590	340	180
TRIUMPH	STREET TRIPLE	L67LR3	675	e11*1533*	2013	-	207-T107	Seitenverkleidungs Set / <i>side panel set</i>	180	30	90
									180	30	90
									160	10	30
									160	10	30
									120	10	40
									120	10	40
									580	150	150
									580	150	150



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TRIUMPH	STREET TRIPLE R	D67LD	675	e11*0611*	2008	2009	220-T101	Bugspoiler / <i>Belly pan</i>	590	340	180
TRIUMPH	STREET TRIPLE R	D67LD	675	e11*1533*	2013	-	207-T107	Seitenverkleidungs Set / <i>side panel set</i>	180 180 160 160 120 120 580 580	30 30 10 10 10 10 150 150	90 90 30 30 40 40 150 150
TRIUMPH	SPEED TRIPLE 1050	515NJ	1050	e11*0439*	2008	2010	220-T102 207-T101	Bugspoiler / <i>Belly pan</i> Seitenverkleidung oben / <i>upper side panel</i>	485 490	370 110	180 130
TRIUMPH	TIGER 1200 EXPLORER	V13VG	1200	e11*1228*	2012	-	220-T103 207-T105 207-T106 207-T104	Bugspoiler / <i>Belly pan</i> Seitenverkleidung unten / <i>lower side panel</i> Seitenverkleidung links unten / <i>lower side panel left</i> Seitenverkleidung oben / <i>upper side panel</i>	430 460 300 395	320 20 80 50	200 120 180 80
TRIUMPH	TIGER 1200 EXPLORER	V13VG	1200	e11*1228*	2013	-	207-T103	Seitenverkleidungs Set / <i>side panel set</i>	395 395 460 460 300 580 580	50 50 20 20 80 360 360	80 80 120 120 180 120 120

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Typ / *Type* Seitenverkleidung, Bugspoiler / *Side panel, belly pan*
Type 2

Hersteller / Manufacturer	Modell / Model	Typ / Type	ccm / ccm	ABE/EG / ABE/EG	von / from	bis / to	Teilenummer / Part number	Bezeichnung / Description	Länge Length	Breite Width	Höhe Height
TRIUMPH	TIGER 1200 EXPLORER XC	V13VG	1200	e11*1228*	2013	-	207-T105	Seitenverkleidung unten / lower side panel	460	20	120
							207-T103	Seitenverkleidungs Set / side panel set	300	80	180
									395	50	80
									395	50	80
									460	20	120
									460	20	120
									300	80	180
									580	360	120
									580	360	120
							207-T104	Seitenverkleidung oben / upper side panel	395	50	80
Hersteller / Manufacturer	Modell / Model	Typ / Type	ccm / ccm	ABE/EG / ABE/EG	von / from	bis / to	Teilenummer / Part number	Bezeichnung / Description	Länge Length	Breite Width	Höhe Height
YAMAHA	YZF-R6	RJ11	600	e13*0038*	2006	2007	207-Y101	Seitenverkleidung / side panel	545	40	200
YAMAHA	YZF-R6	RJ15	600	e13*0223*	2008	-	207-Y108	Seitenverkleidung oben / upper side panel	540	60	180
YAMAHA	MT-07	RM04	700	e13*0660	2014	-	220_Y102	Bugspoiler / Belly pan	480	320	300
YAMAHA	MT-09	RN29	900	e13*0643	2014	-	220-Y101	Bugspoiler / Belly pan	760	320	300
							207-Y112	Seitenverkleidung unten / lower side panel	340	30	160
							207-Y111	Seitenverkleidungs Set / side panel set	310	130	200
									310	130	200
									220	10	140
								220	10	140	

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Hersteller / <i>Manufacturer</i>	Modell / <i>Model</i>	Typ / <i>Type</i>	ccm / <i>ccm</i>	ABE/EG / <i>ABE/EG</i>	von / <i>from</i>	bis / <i>to</i>	Teilenummer / <i>Part number</i>	Bezeichnung / <i>Description</i>	Länge <i>Length</i>	Breite <i>Width</i>	Höhe <i>Height</i>
YAMAHA	FZ-1N	RN16	1000	e13*0040*	2006	-	207-Y102	Seitenverkleidung unten / <i>lower side panel</i>	340	10	80
							207-Y103	Seitenverkleidung oben / <i>upper side panel</i>	325	80	10
									325	80	10
									150	60	10
									150	60	10
YAMAHA	FZ-1 FAZER	RN16	1000	e13*0040*			207-Y102	Seitenverkleidung unten / <i>lower side panel</i>	340	10	80
							207-Y103	Seitenverkleidung oben / <i>upper side panel</i>	325	80	10
									325	80	10
									150	60	10
									150	60	10
YAMAHA	YZF-R1	RN12	1000	e13*0084*	2004	2006	207-Y104	Seitenverkleidung oben / <i>upper side panel</i>	440	40	140
YAMAHA	YZF-R1	RN19	1000	e13*0163*	2007	2008	207-Y107	Seitenverkleidung unten / <i>lower side panel</i>	190	40	200
							207-Y106	Seitenverkleidung oben / <i>upper side panel</i>	430	40	140
YAMAHA	YZF-R1	RN22	1000	e13*2002*	2009	2010	207-Y110	Seitenverkleidung unten / <i>lower side panel</i>	160	40	150
									300	10	110
					2009	-	207-Y109	Seitenverkleidung oben / <i>upper side panel</i>	300	10	110
									515	40	170



207-B101

Side Panels (Meshed)

Fitting Instructions

BMW S1000RR 10-14

Qty:	Description:
1	Left side panel (Carbon Fibre)
1	Right side panel (Carbon Fibre)
2	Small Bubble Stickers



1. Remove original plastic side panels.
2. Replace original panels with Powerbronze Carbon Fibre panels using original fixings.

NOTE: Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze



www.powerbronze.co.uk

Telephone: 44 (0)1903 783222 Fax: 44 (0)1903 783333 sales@powerbronze.co.uk

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FITTING INSTRUCTIONS
207-Y112 – SIDE PANEL LOWER
YAMAHA MT-09 14 / FZ-09 14

No.	Qty	Description	Office Use
1	1	Side Panel Lower (Pair)	
2	1	Cleaning Wipe	
3	4	170mm lengths 170 grip Dual Lock	
4	4	170mm lengths 400 grip Dual Lock	
5	8	Small Cable Ties	79
6	2	Powerbronze badges (small)	

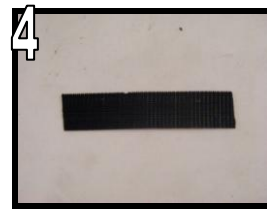
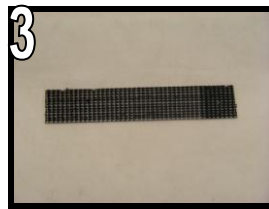


Prior to using this product, please refer to our Terms and Conditions on the website.

When fitting your Powerbronze product it will help you to use your motorcycle manual for disassembly and reassembly of your motorcycle. You will need a set of spanners, sockets, Allan keys & screwdrivers.

Taking a few moments to check the parts list and familiarising yourself with the kit will make fitting easier. Remember; whenever a part is fixed by using several nuts, bolts or crews they should be left loose until all are in place and then tightened.

CONTENTS (NOT TO SCALE)



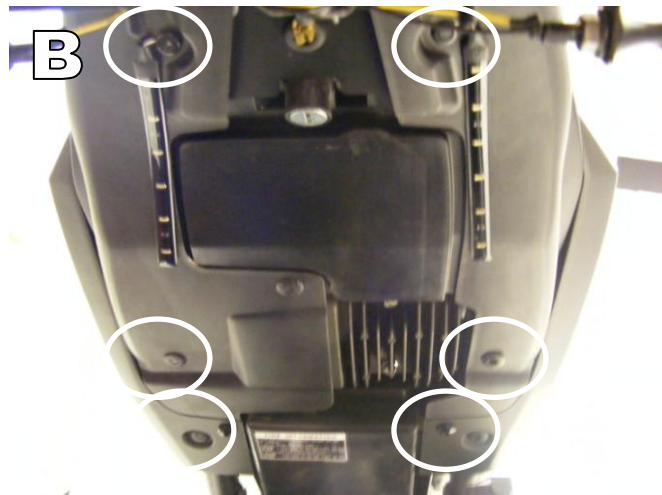
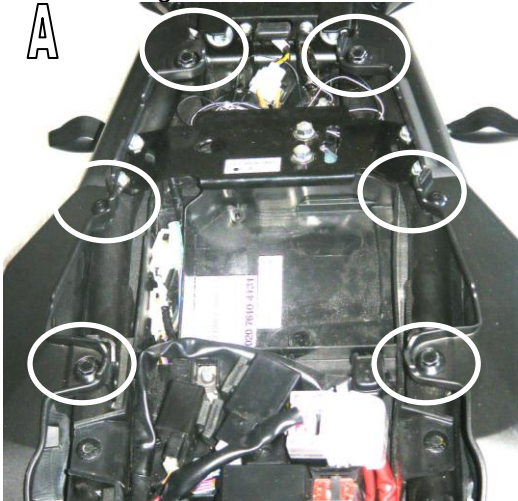
Remove seat.



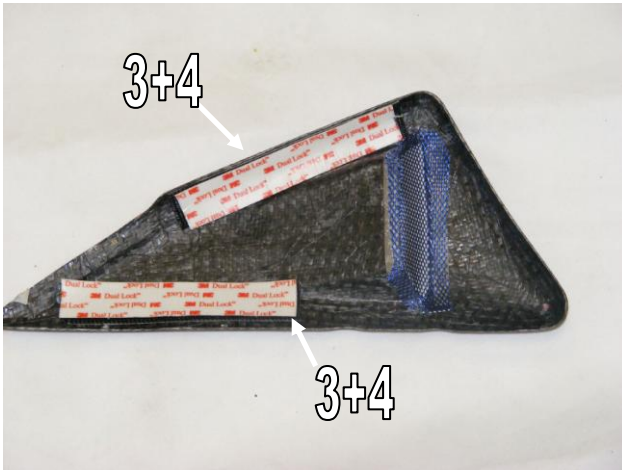
Remove frame protector panels.



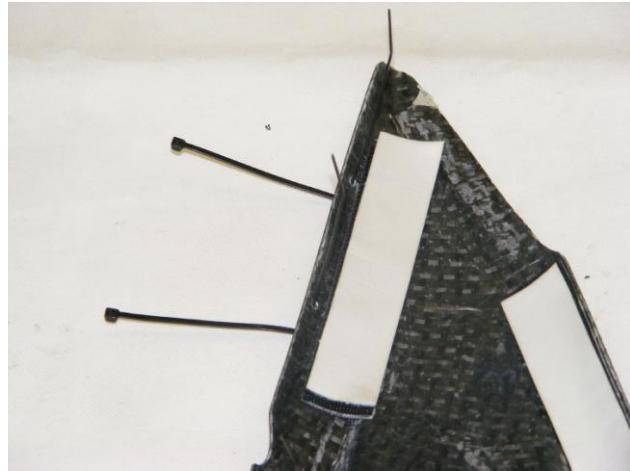
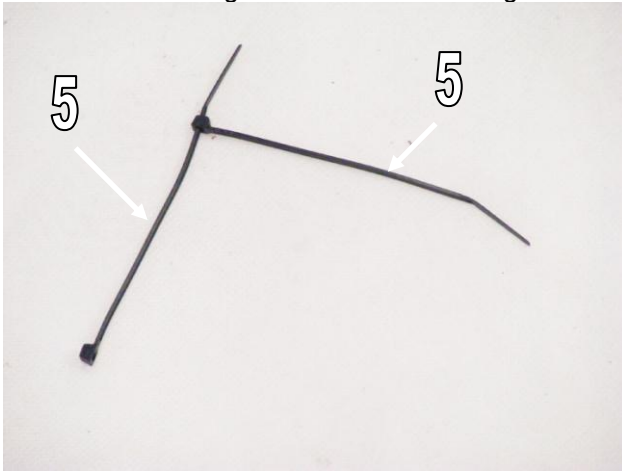
Remove fixings indicated below and remove seat unit panel.



Clean inside face of panels and frame of bike before fitting dual lock using cleaning wipe provided.



Join 2 cable ties together and thread through holes in panel as shown.



Slide cable tie ends around frame tube and pull tight.



Apply pressure to dual lock.



Repeat steps on opposite side of bike.

Refit seat unit panels, refer to A, B, and C.

Refit seat.

Fit Powerbronze badges if desired.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



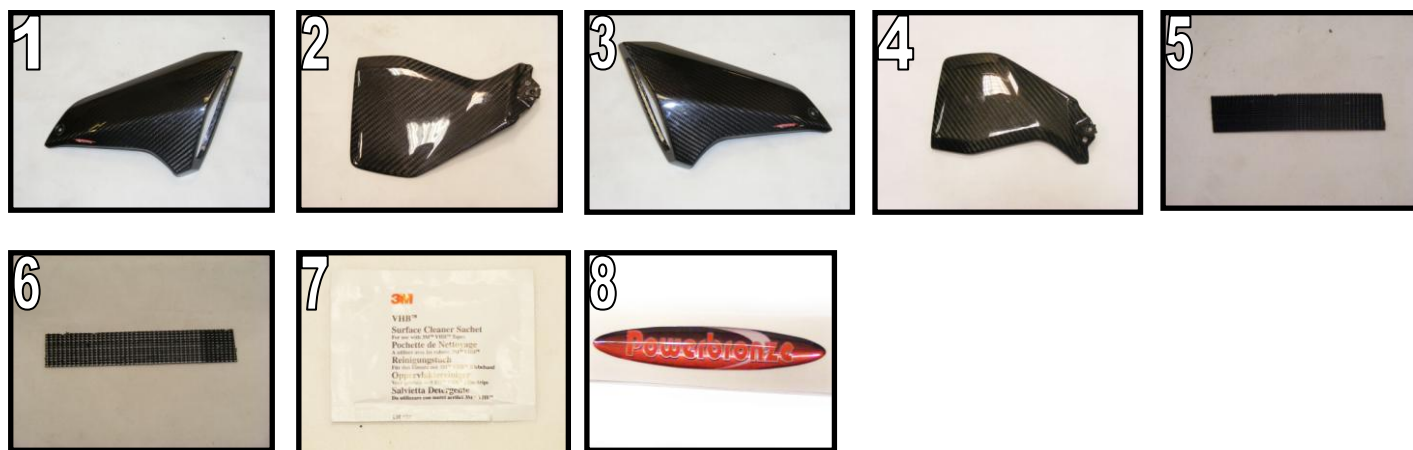
FITTING INSTRUCTIONS 207-Y111 – SIDE PANEL SET YAMAHA MT-09 14 / FZ-09 14

No.	Qty	Description	Office Use
1	1	Right Side Panel (front)	-
2	1	Right Side Panel (Rear)	-
3	1	Left Side Panel (front)	-
4	1	Left Side Panel (rear)	-
5	2	110 mm 170 Dual Lock	-
6	2	110 mm 400 Dual Lock	-
7	1	Cleaning Wipe	-
8	2	Small Powerbronze Badge	-



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When fitting your Powerbronze product it will help you to use your motorcycle manual for disassembly and reassembly of your motorcycle. You will need a set of spanners, sockets, Allan keys & screwdrivers.
Taking a few moments to check the parts list and familiarising yourself with the kit will make fitting easier.
Remember; whenever a part is fixed by using several nuts, bolts or screws they should be left loose until all are in place and then tightened.

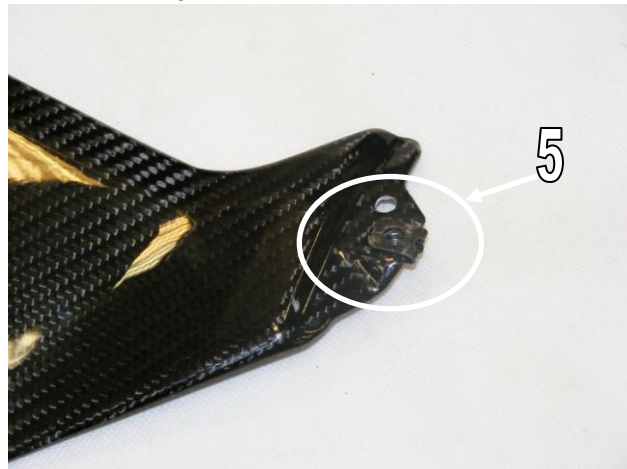
CONTENTS (NOT TO SCALE)



To remove original side panels, remove fixings as shown below, ensuring original fixings are retained.



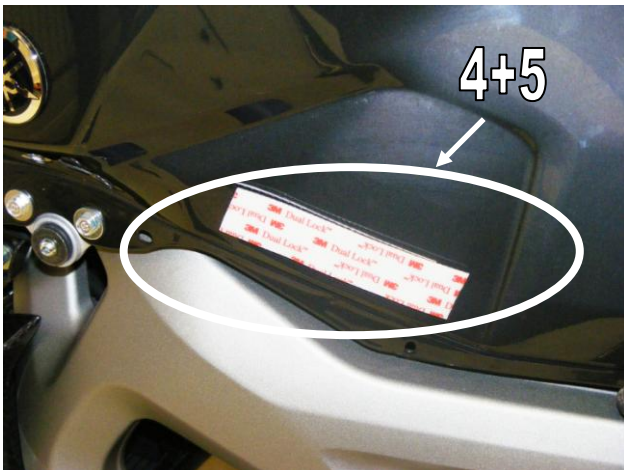
Remove threaded clip from original panels and fit to Powerbronze panel.



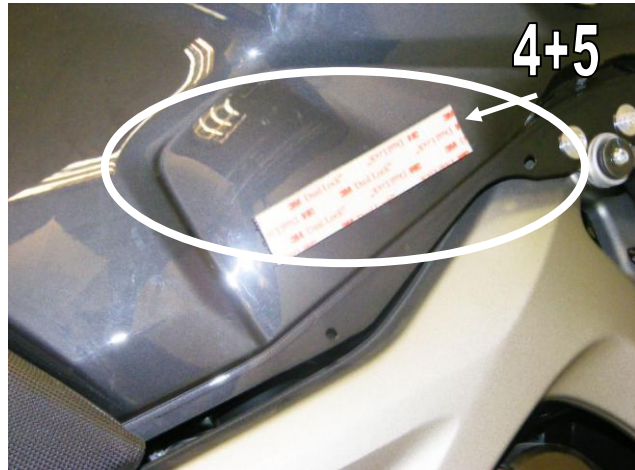
Ensure fuel tank surface and panel surface area is clean prior to fitting dual lock tape using cleaning wipe (7) supplied.

Fit dual lock tape to fuel tank as shown below (1 x 170 grip & 1 x 400 grip per side of tank).

LEFT HAND SIDE



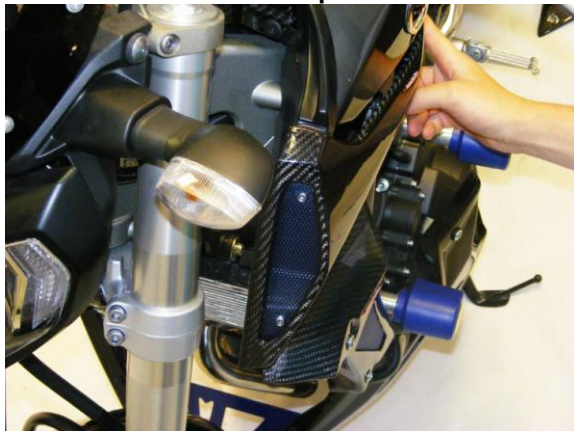
RIGHT HAND SIDE



Fit Powerbronze carbon fibre side panels together using original fixings as shown below.



To fit panels, hook front panel over mesh grill and pull towards rear of bike. Press firmly on rear panel to ensure secure fit on dual lock tape.



Repeat on opposite side of bike.

Ensure gaps indicated below are equal on front meshed panels with the bike's forks.



Fit Powerbronze badges if desired.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{°C} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



207-Y110

Side Panels Lower

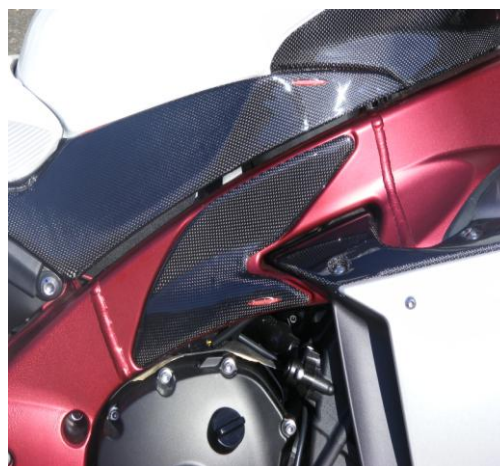
Fitting Instructions

YZF1000R1 2009-2010

Qty:	Description:
1	Left side panel (Carbon Fibre)
1	Right side panel (Carbon Fibre)
1	Fluid Bottle Cover (Carbon Fibre)
6	Dual lock 15mm discs 170 stem
2	Small Bubble Stickers
6	Dual lock 15mm discs 400 stem
2	Rubber Strips 70mm
8	3m Tape Strips 70mm
1	Cleaning Wipe



1. Remove original plastic side panels.
2. Clean all surfaces to be adhered to using the cleaning wipe provided.
3. On the side panels the dual lock, rubber strips and tape have already been put in place for you.
4. Peel backing off of the tape and dual locks and apply to the bike frame.
5. Push panels firmly into position and hold in contact with exposed pad.
6. Leave the panels for 72 hours to ensure full bond strength. (see notes below)
7. Remove original fluid cover and replace with the Carbon Fibre product. Use the original fixings but do not use the original spacers as these are not required.



NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. A cleaning wipe is included in the kit for this purpose. The temperature must not be below 15^{°C} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze

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207-Y109 - SIDE PANEL UPPER
Fitting Instructions YZF1000R1 09-14

Qty:	Description:
1	Left side panel
1	Right side panel
2	3M Dual Lock - 30 mm Lengths (400)
2	3M Dual Lock - 30 mm Lengths (170)
2	3M Tape – 190 mm lengths
2	Small bubble Stickers
1	Cleaning wipe
2	Small cable tie

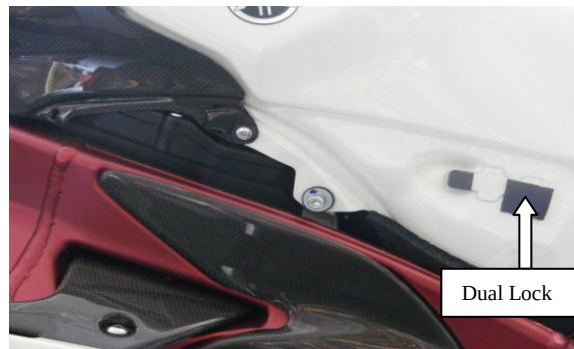


Fig. 1

- 1) Remove main rider's seat.
- 2) Remove Original Plastic side panels retaining original panel screws.
- 3) Clean all surfaces to be adhered to using cleaning wipe provided.
- 4) Clip dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as shown in Fig 1. Note: These are separated in the fitting pack for your convenience.
- 5) Attach 1 x 190 mm 3M Tape lengths in position as shown in Fig.2
- 6) Attach front end using cable tie through tank cover hole as shown in Fig 3 and through side panel hole as shown in Fig.4
- 7) Peel backing off outer face of dual lock and 3M Tape.
- 8) Push panel firmly into position and hold in contact with exposed dual lock and 3M Tape.
- 9) Leave panel for 72hrs to ensure full bond strength. See note below
- 10) Use original panel screw after full bond strength is achieved as shown in Fig.5.
- 11) Repeat steps 2 through 9 for opposite side of bike.
- 12) Refit main rider's seat after original panel screws have been fitted and full bond strength has been achieved.

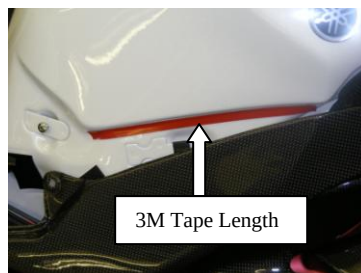


Fig 2.

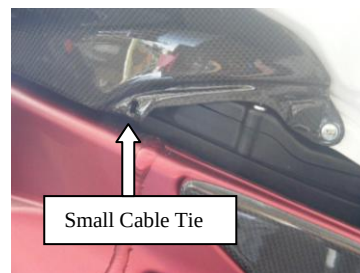


Fig.3

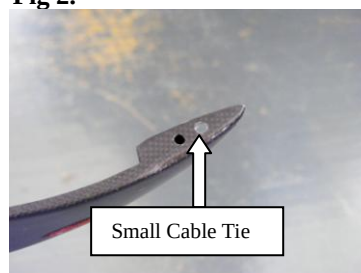


Fig. 4

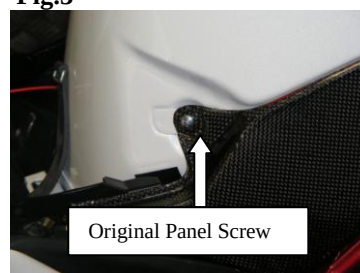


Fig.5

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained. Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-Y108

Side Panel Upper

Fitting Instructions

YAMAHA YZF-R6 2008

Qty:	Description:
1	Left side panel
1	Right side panel
4	Dual lock 20mm discs 170 stem
2	Small Bubble Stickers
2	Small Cable Ties
4	Dual lock 20mm discs 400 stem
1	Cleaning wipe



Fig.1

1. Remove original plastic side panels.
2. Clean all surfaces to be adhered to using cleaning wipe provided.
3. Clip 4 X 2 Dual lock pads together 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel off backing and apply as fig.2
4. Attach front end using small cable ties Fig.3
5. Peel backing off dual loc outer face.
6. Push panel firmly into position and hold in contact with exposed pad.
7. Leave panel for 72hrs to ensure full bond strength. See note below.
8. Use original panel screw and tighten cable tie after full bond strength is achieved.



Fig.2



Fig.3

Note: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15 degC to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.



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207-Y107
SIDE PANEL
YAMAHA YZF-R1 07-08 (PAIR) (LOWER)



1. Remove original and fit new ones using the same fixings.

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207-Y106

SIDE PANEL UPPER

Fitting Instructions

YZF1000-R1 07-08

Qty:	Description:
1	Left side panel
1	Right side panel
2	Dual lock 15mm pads 170 stem
2	Small bubble Stickers
2	Dual lock 15mm pads
1	Cleaning wipe
2	Small cable tie



fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Attach front end using cable tie as shown in Fig.2
- 5) Peel backing off outer face of dual lock.
- 6) Push panel firmly into position and hold in contact with exposed pad.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below
- 8) Use original panel screw after full bond strength is achieved.

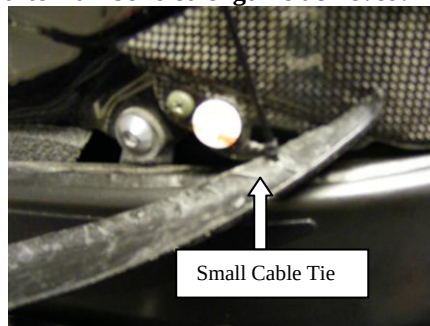


Fig.2

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-Y104

Side panels upper

Fitting Instructions

YZF1000 R1 04-06

Qty:	Description:
1	Left side panel
1	Right side panel
2	Dual lock 20mm discs 170 stem
2	Dual lock 15mm discs 170 stem
2	Small Bubble Stickers
2	Dual lock 20mm discs 400 stem
2	Dual lock 15mm discs 400 stem
1	Cleaning wipes

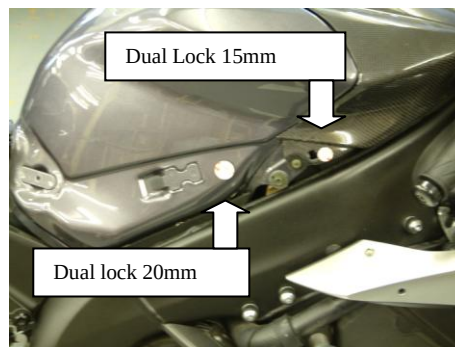


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face
- 5) Push panels firmly into position and hold in contact with exposed pad. See Fig 2 and 3.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2



Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-Y103

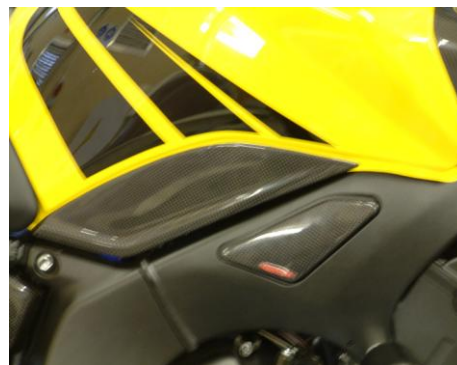
Side panels upper
YAMAHA ,FZ-1N,FZ-1 FAZER, (4 PIECE SET) (UPPER)

Qty:	Description:
2	Left side panels
2	Right side panels
6	Dual lock 15mm discs 170 stem
2	Small Bubble Stickers
2	600MM ROLLS OF 3M DOUBLE SIDED TAPE
6	Dual lock 15mm discs 400 stem
1	Cleaning wipe



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) To fit lower panels.
- 4) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig. 1
- 5) Peel backing off outer face
- 6) Push panels firmly into position and hold in contact with exposed pad. See Fig. 2
- 7) Leave panels for 48hrs to ensure full bond strength. See note below
- 8) To fit upper panels apply 3M tapes to original tape outline as per Fig.1. Trim to shape.
- 9) Remove red backing and fit upper panels.
- 10) Push panels firmly into position. See Fig. 2
- 11) Leave panels for 48hrs to ensure full bond strength. See note below



NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 48hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-Y102

Side Panels Lower

YAMAHA ,FZ-1N,FZ-1 FAZER, (PAIR) (LOWER)

Qty:	Description:
1	Left side panel
1	Right side panel
4	Dual lock 20mm discs 170 stem
2	Small Bubble Stickers
4	Dual lock 20mm discs 400 stem
1	Cleaning wipes



Fig .1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig. 1 and Fig. 2
- 4) Peel backing off outer face
- 5) Push panels firmly into position and hold in contact with exposed pad. See Fig. 3 and Fig. 4.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.

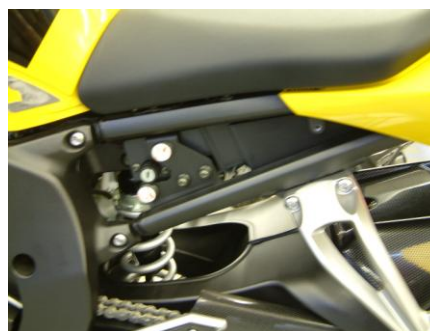


Fig.2



Fig.3



Fig. 4

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze

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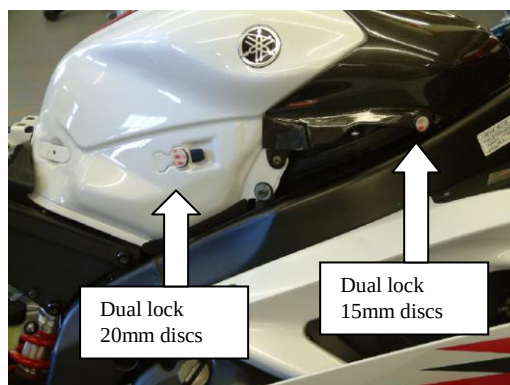
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207-Y101

Side Panel**Fitting Instructions****YAMAHA YZF-R6 06-07**

Qty:	Description:	
1	Left side panel	
1	Right side panel	
2	Dual lock 20mm discs 170 stem	27A
2	Dual lock 15mm discs 170 stem	27B
2	Dual lock 20mm discs 400 stem	27C
2	Dual lock 15mm discs 400 stem	27B
1	Cleaning wipe	

**Fig. 1**

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off one face only and apply as Fig.1
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below.
- 7) Use original panel screw after full bond strength is achieved

Fig. 1

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-T107

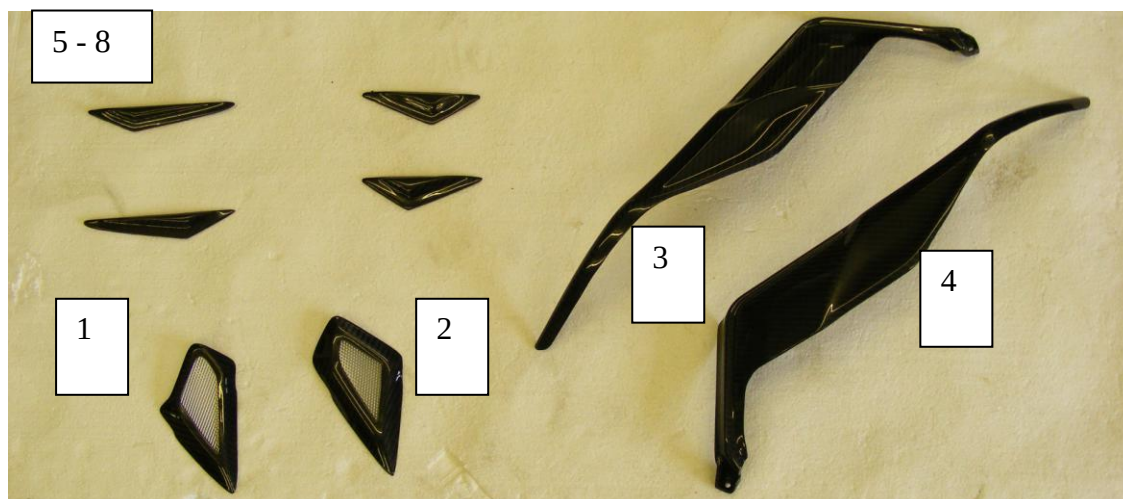
Side Panel Set

TRIUMPH STREET TRIPLE / STREET TRIPLE R 13-15 (8 PIECE SET)

Qty:	Description:	Bin
1	Side Panel Set	
1	1m length of double sided tape	
4	Small Powerbronze Stickers	
2	Cleaning wipes	
2	M6 Nylon bolt	13
2	M6 Nylon nut	12
4	Velcro 25mm lg x 20mm VEL-LOC Hook Adhesive Back	
4	Velcro 25mm lg x 20mm VEL-LOC Loop Adhesive Back	

**Fig. 1 Fitted product****To fit panels 1 & 2**

1. Ensure original panels and frame sections are clean using the cleaning wipe supplied.
2. To fit panels 1 and 2, fit the double sided tape to carbon fibre panel as shown in Fig .2
3. Peel backing off tape and push cover into position against original panel, applying constant pressure for 2 –3 minutes.
4. Repeat for other side.

**Fig. 2 Apply tape as shown to panels 1&2****Fig. 3 Panel identification over view**

To fit panels 3 & 4

1. Remove seat.
2. Flip tank up by removing front mounting bolts as indicated in Fig.3
3. Remove original tank side panels by removing original fixing at rear of tank next to hinge, see fig. 4, then slide original panel forward. Retain front fixing clip for reuse. See fig.5
4. Stick velcro tabs onto side of tank as shown. See fig. 6
5. Refit front fixing clip as shown. See fig 7
6. Peel backing from Velcro tabs. Clip new carbon fibre panel into front fixing (as shown in Fig.8), making sure rear fixing hole lines up with mount point on tank. Secure rear fixing using M6 nylon nut and bolt as shown in fig. 9. Press panel over Velcro tabs.
7. Repeat for other side.
8. Re-secure tank, (ensuring all cables and pipes are tucked under the tank) by refitting the 2 original front fixings removed earlier. See fig. 3

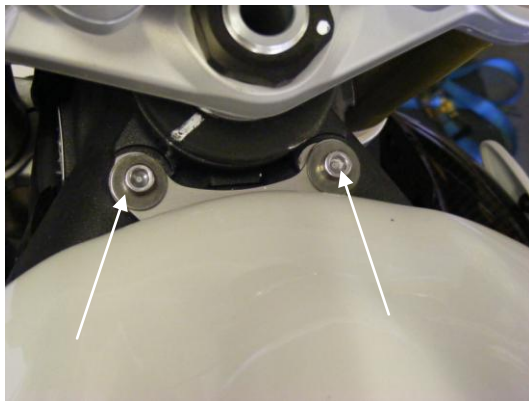


Fig. 3 Remove indicated fixings to allow tank To be lifted.



Fig .4 Fixing to be removed.



Fig. 5 Clip to be retained for re-use



Fig. 6 Velcro tabs on side of tank.



Fig. 7 Refit front fixing clip.



Fig. 8 Ensure panel locates into tab indicated

Fig. 9 M6 Nylon nut and bolt fitted in position

To fit panels 5, 6 , 7 and 8

1. With the seat still off, push original panels out of place (fixings will break).
2. Fit double sided tape to the back of the carbon fibre panel. See fig 10.
3. Ensure frame sections are clean using cleaning wipes provided.
4. Peel backing off and press panel into place, against the frame, applying constant pressure for 2-3 minutes.
5. Repeat for opposite side of bike.
6. Refit seat.



Fig. 10 – Fit double sided tape to back of Panels.

NOTE: Spares can be obtained through Powerbronze

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207-T106

Side Panel Lower

TRIUMPH TIGER 1200 EXPLORER 12-15
TIGER 1200 EXPLORER XC 13-15

Qty:	Description:
1	Side Panel Lower (Meshed)
1	Medium Powerbronze Sticker

1. Remove fixings as indicated in fig.2 below and remove original triumph panel.
2. Replace with Powerbronze carbon fibre panel with mesh insert and fit into place using original fixings from step 1.



Fig. 2 Remove indicated fixings

NOTE: Spares can be obtained through Powerbronze

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207-T105

Side Panel Lower

TRIUMPH TIGER 1200 EXPLORER 12-15
TIGER 1200 EXPLORER XC 13-15 (PAIR) (LOWER)

Qty:	Description:
1	Left Hand Side Panel Lower
1	Right Hand Side Panel Lower
2	Medium Powerbronze Stickers



1. Remove front & rear seats
2. Remove screw fixings as indicated in fig. 2 & 3
3. Slide original panel out and slide Powerbronze panel in.
4. Refit and tighten all fixings.
5. Replace seats.



Fig. 2 Remove indicated fixings



Fig. 3 Remove indicated fixings

NOTE: Spares can be obtained through Powerbronze

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207-T104

Side Panel Upper

TRIUMPH TIGER 1200 EXPLORER, 12-15
TIGER 1200 EXPLORER XC 13-15 (UPPER)

Qty:	Description:
1	Left Side Panel Upper
1	Right Side Panel Upper
2	Small Powerbronze Stickers
2	Triumph badge (9015-038) - Fitted



1. Remove fixings as indicated in fig.2 below and remove original triumph panel.
2. Replace with Powerbronze carbon fibre panel with Triumph badges fitted and fit into place using original fixings from step 1.
3. Repeat for opposite side of bike.



Fig. 2 Remove indicated fixings

NOTE: Spares can be obtained through Powerbronze

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207-T103
SIDE PANEL
TRIUMPH TIGER 1200 EXPLORER 12-15
TIGER 1200 EXPLORER XC 13-15 (7 PIECE SET)



1. Remove original and fit new ones using the same fixings.

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207-T101
SIDE PANEL
TRIUMPH SPEED TRIPLE 1050 08-10



1. Remove original and fit new ones using the same fixings.

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207-S114

Side Panels Upper

Fitting Instructions

Suzuki GSR750 11

Qty:	Description:	LOC
6	Dual lock 20mm discs 400 stem	27C
6	Dual lock 20mm discs 170 stem	27A
1	Cleaning wipe	
2	Small Bubble Stickers	

- 1) Remove original lower panel.
- 2) Remove original upper panel.
- 3) Ensure locating tab on tank is pushed back to tank surface.
- 4) Clean all surfaces to be adhered to using cleaning wipe provided.
- 5) Fit self adhesive dual lock discs as shown in Fig.1
- 6) Clip dual lock to dual lock on bike. See Fig.1
- 7) Peel off protective backing from Dual lock pads.
- 8) Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
- 9) Leave panel for 72hrs to ensure full bond strength. See note below

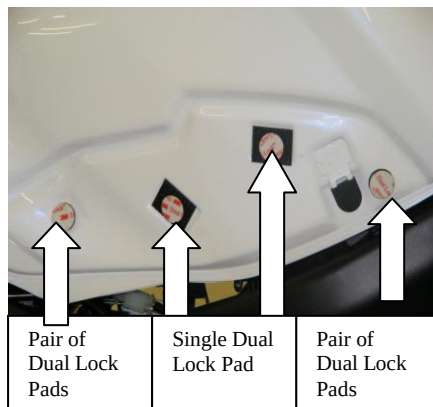


Fig 1.



Fig 2.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-S113

Side Panels Lower

Fitting Instructions

Suzuki GSR750 11

Qty:	Description:
2	Small Bubble Stickers

- 1) Remove seat.
- 2) Remove original lower panel.
- 3) Remove original upper panel if fitting both sets of Powerbronze panels.
- 4) Fit Powerbronze lower side panel using original fittings. See fig.1
- 5) Repeat for other side and refit seat.

**Fig 1.**

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207-S112
SIDE PANEL
SUZUKI GSXR600 11-15 / GSXR750 11-15 (PAIR) (LOWER)



1. Remove original and fit new ones using the same fixings.

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207-S111

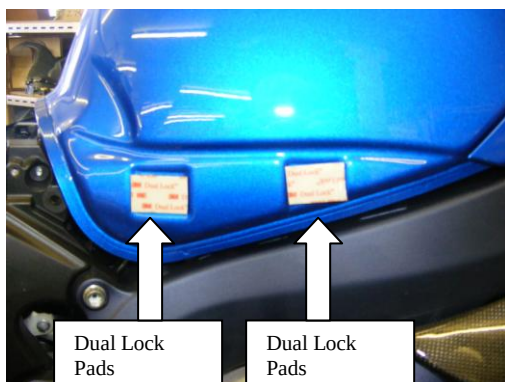
Side Panels Upper

Fitting Instructions

Suzuki GSXR600/GSXR750 11

Qty:	Description:
4	Dual lock 35mm pads 400 stem
1	Cleaning wipe
2	Small Bubble Stickers

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock to dual lock on bike. See Fig.1
- 4) Peel off protective backing from Dual lock pads.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below

**Fig 1.****Fig 2.**

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.
Spares can be obtained through Powerbronze.



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207-S110
Side panels

Fitting Instructions

SUZUKI GSXR1000 09-14

Qty:	Description:
1	Left side panel
1	Right side panel
6	Dual lock 30mm strips 170 stem
6	Dual lock 30mm strips 400 stem
2	Small bubble Stickers
1	Cleaning wipe

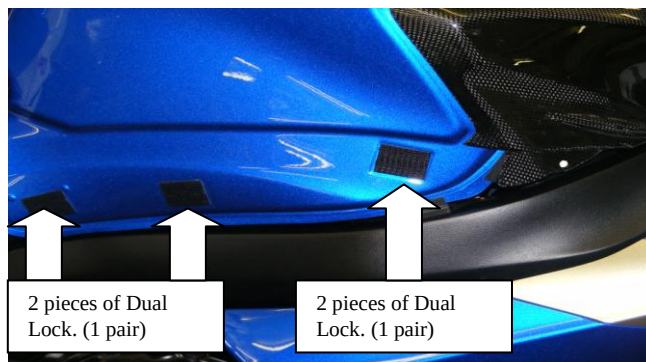


Fig. 1



Fig. 2

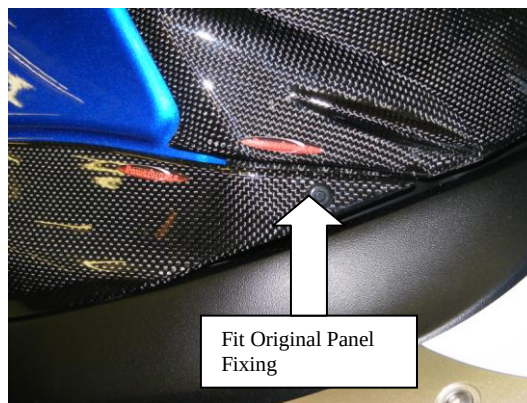


Fig. 3

Prior to fitting this product, please refer to Powerbronze terms and conditions on our website.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
- 6) Repeat steps 1-5 for opposite side of bike.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below
- 8) Use original panel fixings to tank cover on both sides of bike after full bond strength is achieved. See Fig 3.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained. Regularly check for adhesion of side panels. Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-S109

Side Panels

Fitting Instructions

GSXR600/750 08-10

Qty:	Description:
1	Left side panel
1	Right side panel
6	70mm long Dual lock Strips 170 stem
2	Small Bubble Stickers
6	70mm long Dual lock Strips 400 stem
1	Cleaning wipe



Prior to use of this product, please refer to our Terms and Conditions on the website.

- 1) Remove original plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Attach dual lock to tank in positions shown in fig.1
- 4) Peel backing off outer face
- 5) Push panels firmly into position and hold in contact with exposed pad.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below

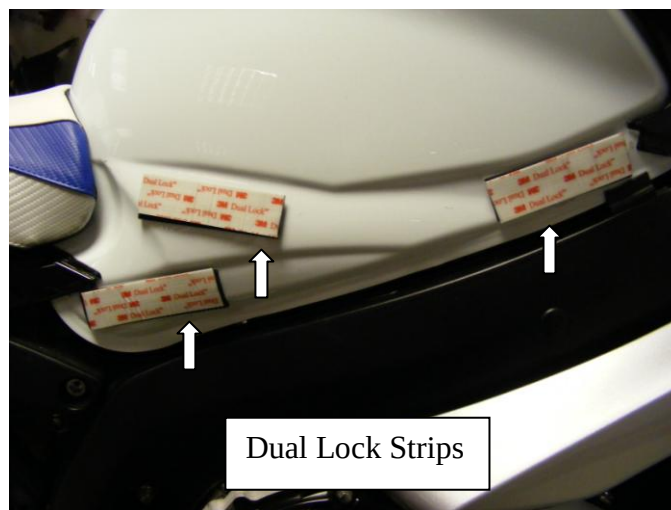


Fig.1

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15°C to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.

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207-S108

Side Panels Lower

Fitting Instructions

B-King (07-12)

Qty:	Description:	
6	Dual lock 20mm discs 170 stem	27A
6	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply to locations as shown in Fig 1.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below

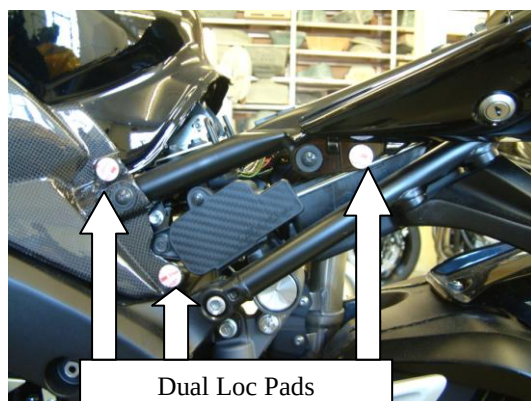


Fig 1.



Fig 2.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-S107

Side Panels Upper

Fitting Instructions

B-King (07 - 12)

Qty:	Description:	
2	Dual lock 20mm discs 170 stem	27A
2	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply to fuel tank. See Fig 1.
- 4) Peel off protective backing from Dual loc pad.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Secure using manufacturers original screw. See Fig 2.

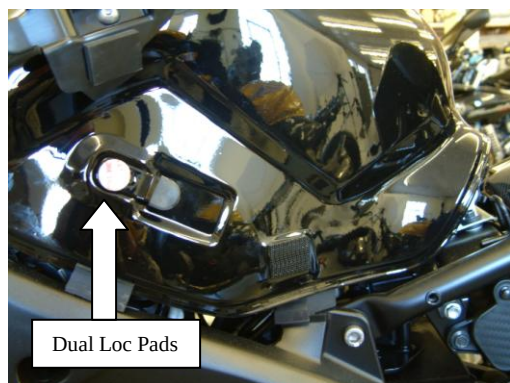


Fig 1.

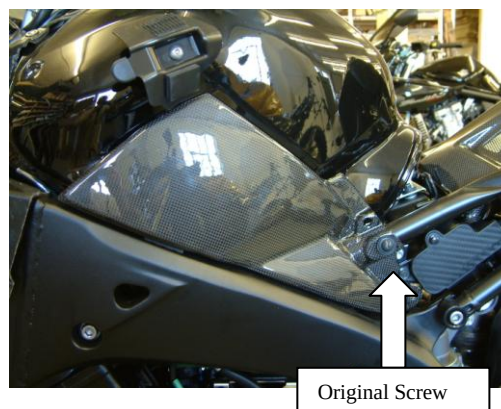


Fig 2.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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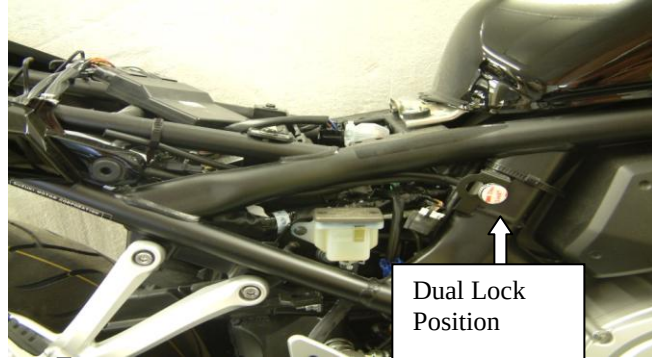
207-S106

Side Panels

Fitting Instructions

GSF650S 06-08/GSF1250N/S 07-11/GSX650F 08

Qty:	Description:	
1	Left side panel	
1	Right side panel	
6	Dual lock 20mm discs 170 stem	27A
6	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	

F
fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem Peel. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved. See Fig 2



Fig. 2

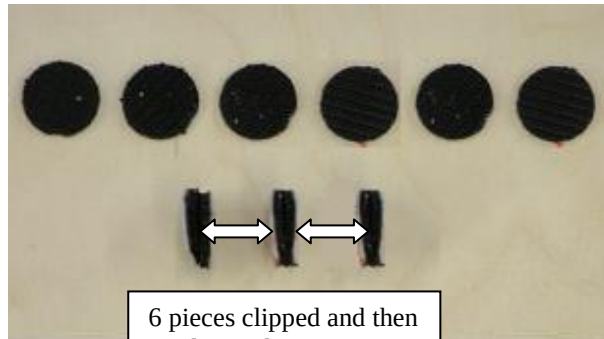


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15°C to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-S105
Side panels

Fitting Instructions

GSXR1000 07-08

Qty:	Description:	
1	Left side panel	
1	Right side panel	
2	Dual lock 30mm long 170 stem	
2	Dual lock 20mm discs 170 stem	27A
2	Small bubble Stickers	
2	Dual lock 30mm long 400 stem	
2	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	

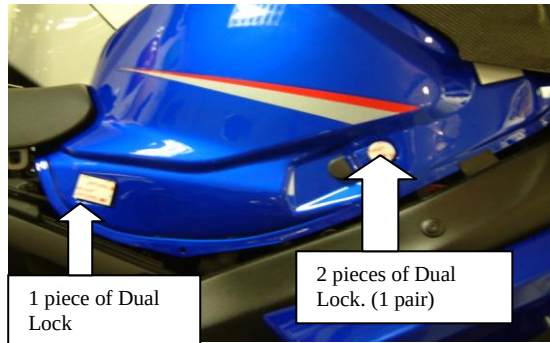


Fig. 1

Before fitting this product, please refer to Powerbronze terms and conditions on our website.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2 & Fig 3.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2



Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained. Regularly check for adhesion of side panels. Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-S104
Side panels

Fitting Instructions

gsxr1000 05-06

Qty:	Description:
1	Left side panel
1	Right side panel
1	Dual lock 20mm discs 170 stem
2	Dual lock 15mm discs 170 stem
2	Small bubble Stickers
1	Dual lock 20mm discs 400 stem
2	Dual lock 15mm discs 400 stem
1	Cleaning wipe

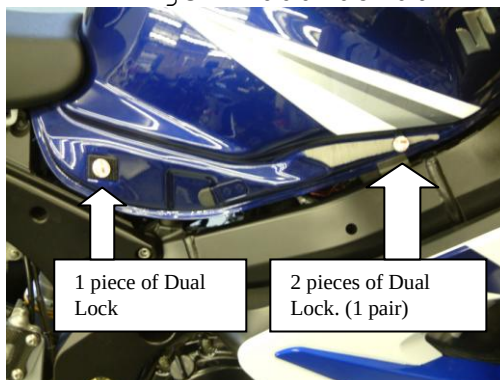


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2 & Fig 3.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2



Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15°C to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

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207-S103

Side panels

Fitting Instructions

GSR600 06+

Qty:	Description:
1	Right side panel
1	Left side panel
4	Dual lock 20mm discs 170 stem
2	Small Bubble badges
4	Dual lock 20mm discs 400 stem
1	Cleaning wipe

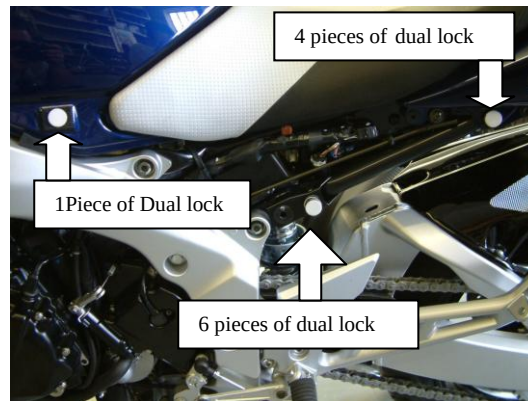
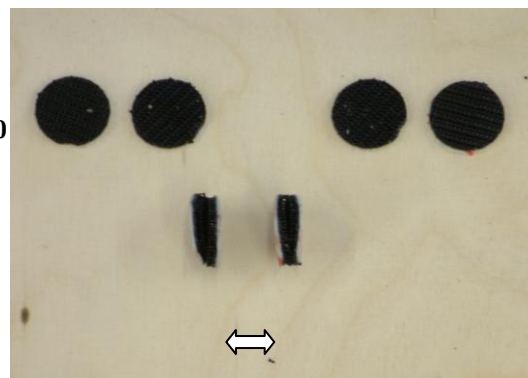


Fig. 1

- 1) Remove Original Plastic side panel.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 4.
- 6) For extra security use tie wraps through panel and around frame. See Fig.3. (You will need to a 5mm hole for this)
- 7) Leave panel for 72hrs to ensure full bond strength. See note below
- 8) Use original panel screws after full bond strength is achieved.



3 Pairs stuck together. (6 pieces in total) as Fig 1A.

Fig. 2

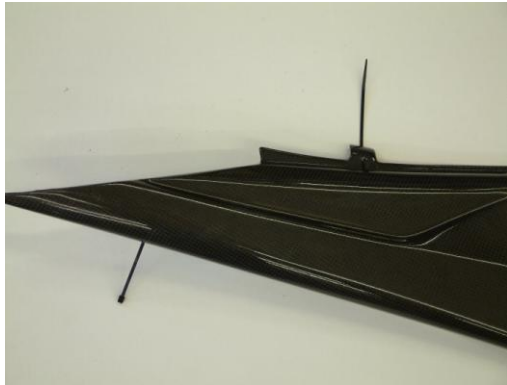


Fig. 3



Fig. 4

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-S102 side panels

Fitting Instructions

SV1000 02-03/SV650 03-06

Qty:	Description:	
1	Left side panel	
1	Right side panel	
6	Dual lock 20mm discs 170 stem	27A
4	Dual lock 15mm discs 170 stem	27B
2	Small Bubble Stickers	
6	Dual lock 20mm discs 400 stem	27C
4	Dual lock 15mm discs 400 stem	27B
1	Cleaning wipe	

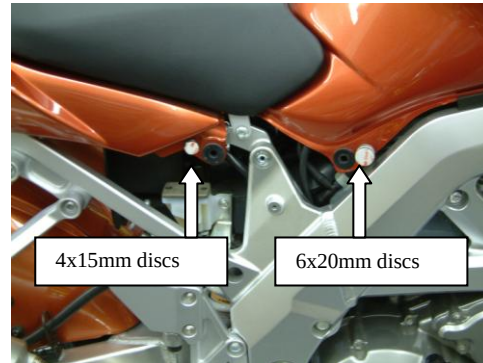


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face.
- 5) Push panels firmly into position and hold in contact with exposed pad. See Fig 2.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2

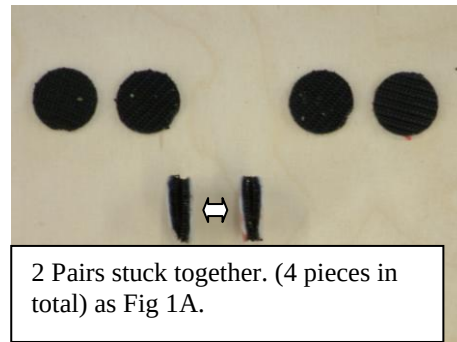


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
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207-S101
Side Panels

Fitting Instructions

GSXR600/750 06-07

Qty:	Description:
1	Left side panel
1	Right side panel
5	Dual lock 20mm discs 170 stem
2	Dual lock 15 mm discs 170 stem
5	Dual lock 20mm discs 400 stem
2	Dual lock 15 mm discs 400 stem
1	Cleaning wipe

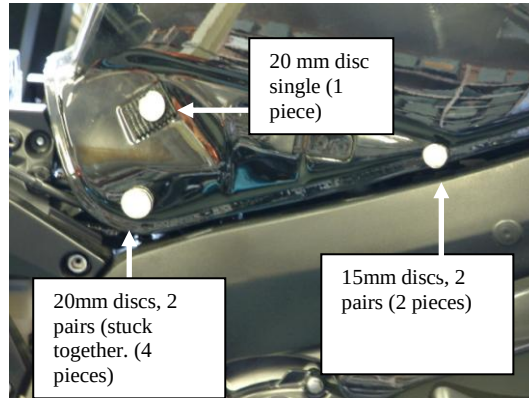


Fig. 1

1. Remove Original Plastic side panels.
2. Clean all surfaces to be adhered to using cleaning wipe provided.
3. Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem peel of backing and apply as in fig 1.
4. Peel backing off outer face.
5. Push panel firmly into position and hold in contact with exposed pad. See Fig 2.
6. Leave panel for 72hrs to ensure full bond strength. See note below.
7. Use original panel screw after full bond strength is achieved.



Fig 2

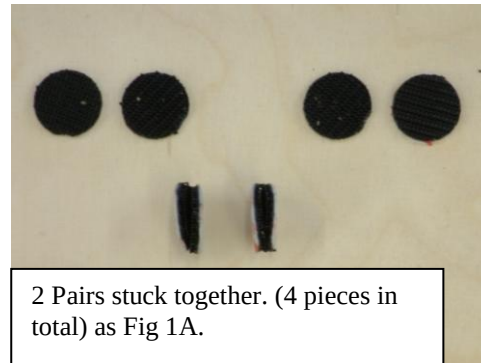


Fig 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 24hrs before use to ensure full bond strength is obtained.

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207-K122

Side Panels Set

Fitting Instructions

Z800 2013

Qty:	Description:	
1	Left side panel set – 4 piece	
1	Right side panel set – 4 piece	
2	Dual lock 20mm discs 170 stem	27A
2	Dual lock 20mm discs 400 stem	27C
8	Small Bubble stickers	
1	Cleaning wipe	
1	1 metre screen trim	

**Fig. 1**

- 1) Remove ignition surround.
- 2) Remove tank cover cheek panel.
- 3) Remove side panels and rad cowl assembly to access inner rad cowl fixing screw. See fig 2.
- 4) Position Powerbronze rad inner panel and refit original screws.
- 5) Refit rad cowl assembly to bike using original fixings.
- 6) Cut rubber trim to length and fit to panel edge as shown in fig 3.
- 7) Fit Powerbronze side panel using original fixings where needed. See fig.4
- 8) Fit foam backed well nut into 10 mm diameter hole prior to fitting to bike. See fig 5.
- 9) Fit pair of Velcro discs to fitted carbon panel as shown in fig.6. Clean the area first with the cleaning wipe provided in the kit.
- 10) Peel backing off second Velcro disc to fit middle side panel.
- 11) Fit rubber grommet from original panel into top underseat mount point of Powerbronze panel. See fig 7.
- 12) Fit panel to bike using original fixings.
- 13) Refit tank cover cheek panel.
- 14) Repeat steps 2 – 13 for opposite side of the bike.
- 15) Refit ignition surround once completed.
- 16)** Refit seat onto bike.
- 17)** Remove original throttle covers, retaining original fixings.
- 18)** Fit Powerbronze carbon fibre throttle covers using original fixings.

19) Attach Powerbronze stickers to panels.

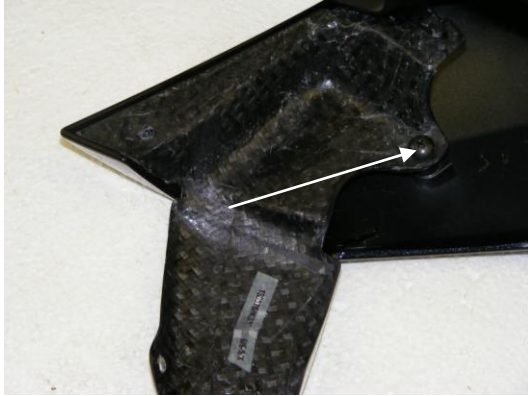


Fig.2 Inner rad cowl fixing screw



Fig.3 Fit screen trim as shown



Fig.4 Fit panel shown using original fixings as shown

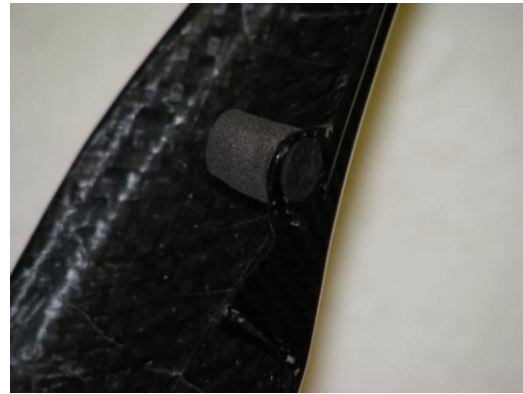


Fig. 5 Fit foam backed into 10 mm hole

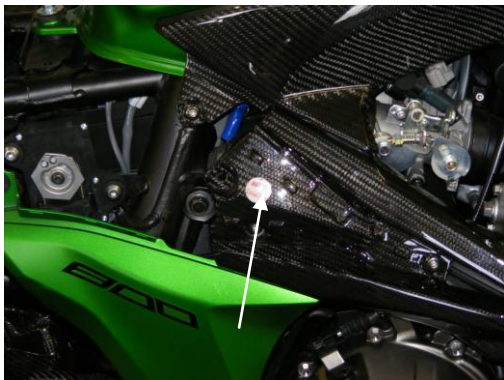


Fig 6. Fit dual lock discs as shown

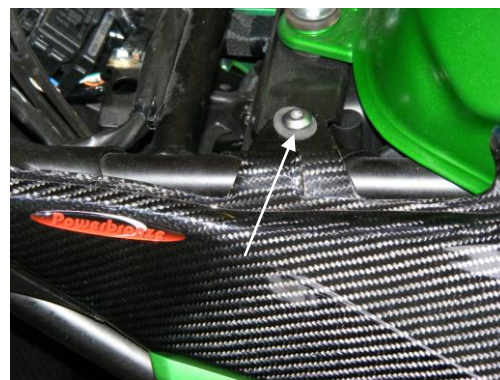


Fig 7. Fit rubber grommet into hole as shown

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.
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207-K121

Side Panels Upper

Fitting Instructions

Z1000 10-11

Qty:	Description:	
1	Left side panel	
1	Right side panel	
2	Dual lock 20mm discs 170 stem	27A
2	Small Bubble stickers	
2	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	
4	30 mm long Dual lock 170 stem	
4	30 mm long Dual lock 400 stem	



Fig. 1

- 1) Remove Original Plastic side panels. To remove front fixing you will have to loosen side-fairing screws and pull away slightly.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together-Fig 3. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off one face and apply as Fig 1.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screws after full bond strength is achieved.
- 8) Tighten side-fairing screws.

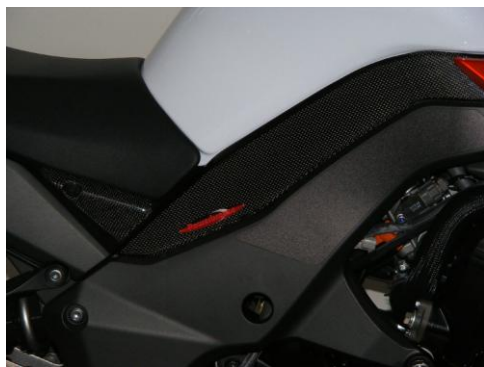


Fig 2.

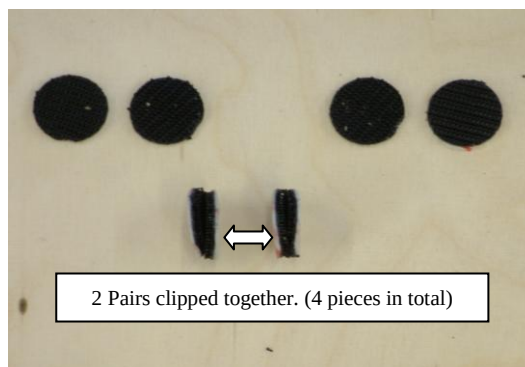


Fig 3.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.

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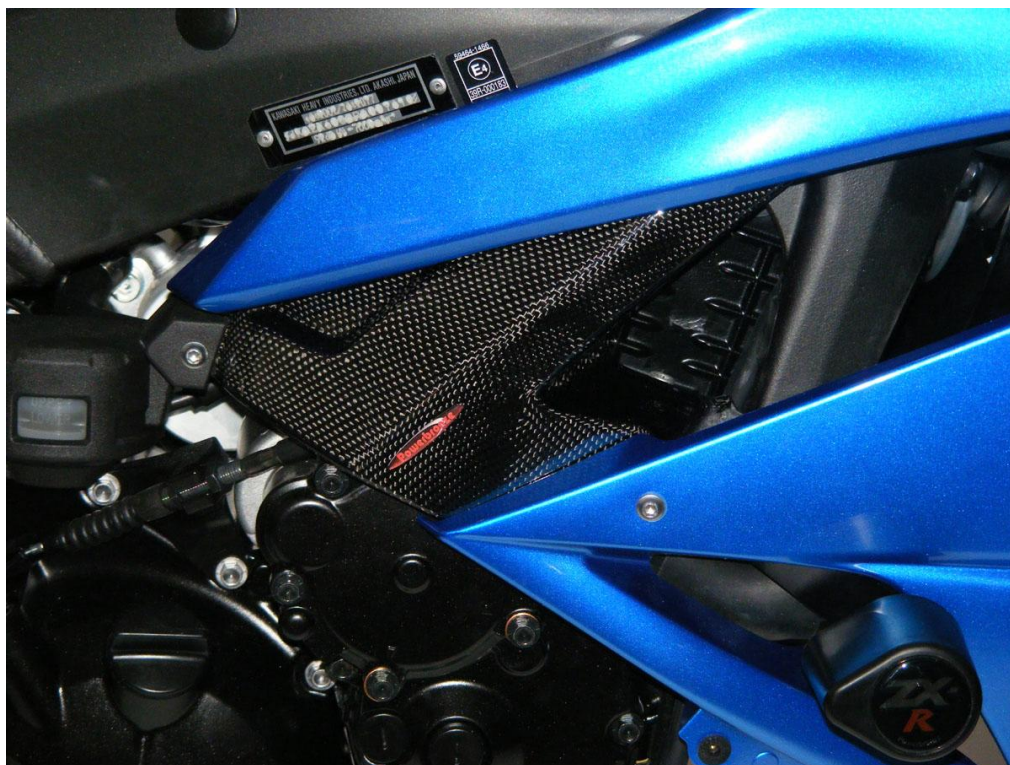
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207-K118
SIDE PANEL
KAWASAKI ZX6- 09-12 (PAIR) (LOWER)



1. Remove original and fit new ones using the same fixings.

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207-K117
SIDE PANEL
KAWASAKI ZX6-R 09-12 (PAIR) (UPPER)



1. Remove original and fit new ones using the same fixings.

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207-K115

Side Panels

Fitting Instructions

ZX10-R 08-10

Qty:	Description:	D
1	Left side panel	
1	Right side panel	
6	Dual lock 20mm discs 170 stem	
2	Small Bubble stickers	
2	M6 X 20 Screws	23
6	Dual lock 20mm discs 400 stem	
1	Cleaning wipes	
2	30 mm Length Dual lock 170 stem	



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Remove original rubber grommet from position shown in Fig.2
- 4) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Remove backing and stick 3 pairs together as Fig 4. Then repeat.
- 5) Peel backing off outer face and stick in position as Fig.3. Also attach 30 mm Dual lock to existing dual lock and peel backing off as per Fig.3
- 6) Push panel firmly into position and hold in contact with exposed pad. See Fig 1.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below
- 8) Use M6x20 screws in original position after full bond strength is achieved.



Fig. 2

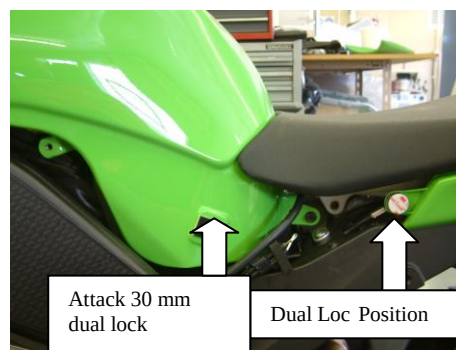
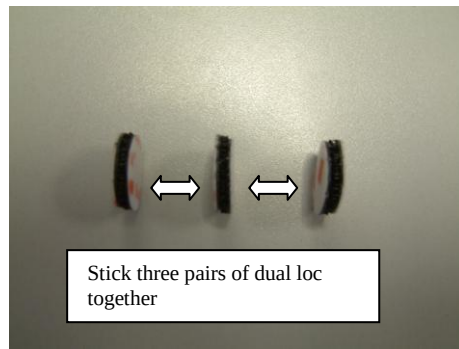


Fig. 3



Fig,4

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K115
SIDE PANEL
KAWASAKI ZX10-R 08-10 (PAIR)



1. Remove original and fit new ones using the same fixings.

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207-K114

Side Panels Upper

Fitting Instructions

ZX6R (07-08)

Qty:	Description:
2	Side panels
2	Brackets Part no. B00015Z
2	Dual lock 20mm discs 170 stem
2	Dual lock 30mm strips 170 stem
2	3m tape 100mm strips
2	Dual lock 20mm discs 400 stem
1	Cleaning wipe

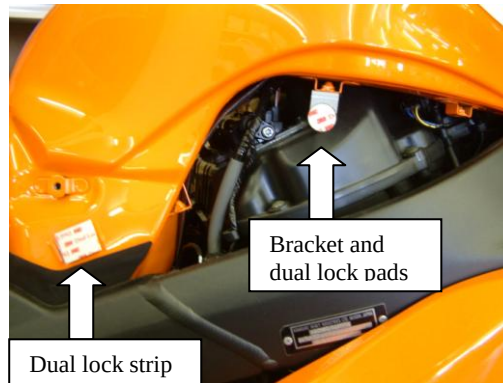


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Attach bracket to tank using original bolts as shown in Fig.1.
- 4) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply to bracket as Fig.1.
- 5) Attach dual lock strip to manufacturers original strip on the tank as Fig.1.
- 6) Attach 3m tape strips to back edge of side panel as shown in Fig.2.
- 7) Peel backing off outer face of dual lock pads and 3m tape.
- 8) Push panel firmly into position and hold in contact with exposed pad. See Fig.3.
- 9) Leave panel for 72hrs to ensure full bond strength. See note below

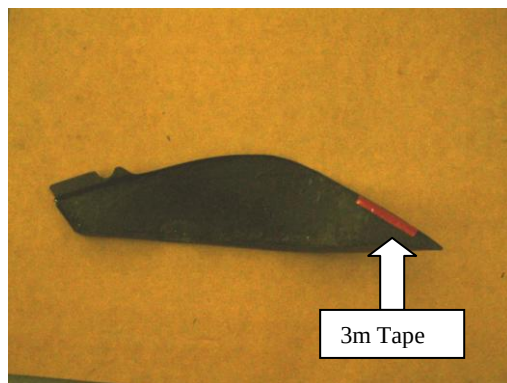


Fig 2.



Fig 3.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.

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207-K113

Side Panels Lower

Fitting Instructions

ZX6R (07-08)

Qty:	Description:	
1	Left side panel	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
2	Small Bubble stickers	
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig 2.

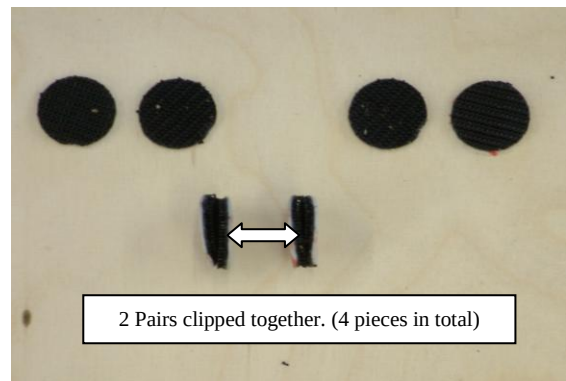


Fig 3.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K112
SIDE PANEL
KAWASAKI Z750 07-11 / Z1000 07-09 / Z750R 11-12 (PAIR) (LOWER)



1. Remove original and fit new ones using the same fixings.

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207-K111

Side Panels Upper

Fitting Instructions

Z750 07-11/Z1000 07-09/Z750R 11

Qty:	Description:	
1	Left side panel	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
2	Small Bubble stickers	
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig 2.

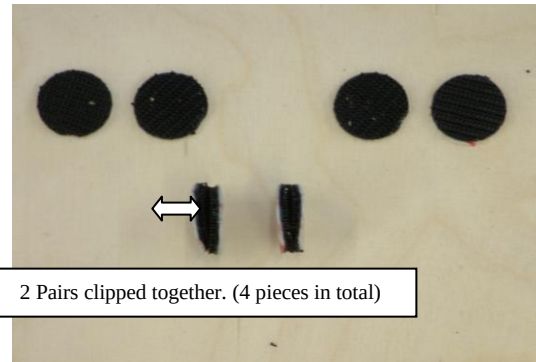


Fig 3.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K110-081

Side panels Upper

Fitting Instructions

ZX10-R 06-07

Qty:	Description:
1	Left side panel
1	Right side panel
2	Dual lock 20mm discs 170 stem
2	Small Bubble stickers
2	Dual lock 20mm discs 400 stem
1	Cleaning wipe

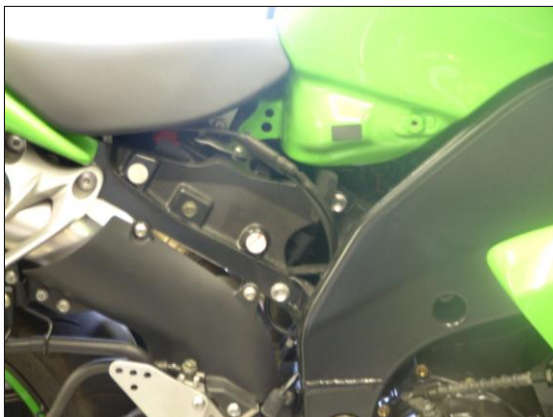


Fig 1.

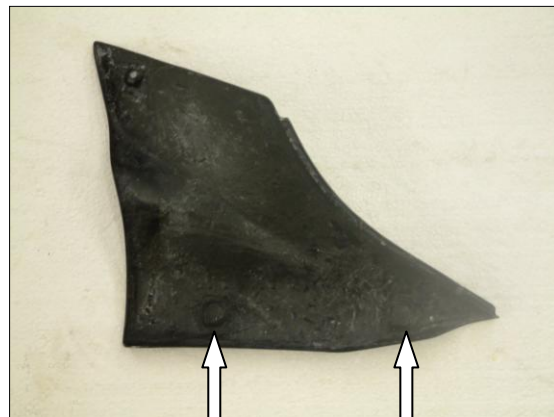


Fig 2.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Peel backing off of Dual Lock pad and apply as Fig 1
- 4) Apply Dual Lock to side panel as in Fig 2.
- 5) Push panel firmly into position and hold in contact with exposed pad.
- 6) Leave panel for 72 hours to ensure full bond strength, see note below.
- 7) Use original panel screw after full bond strength is achieved.

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K109

Side Panels Lower

Fitting Instructions

ZZR1400 06+

Qty:	Description:	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig. 1

- 1) Remove Original Plastic side panel.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screws after full bond strength is achieved.



Fig. 2

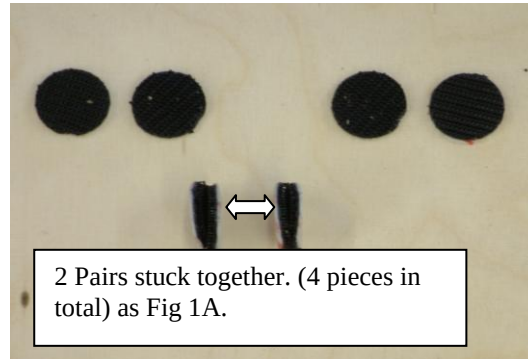


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K107

Side Panels Upper

Fitting Instructions

Zx6-r 05-06

Qty:	Description:	
1	Left side panel	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
2	Small Bubble stickers	
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2

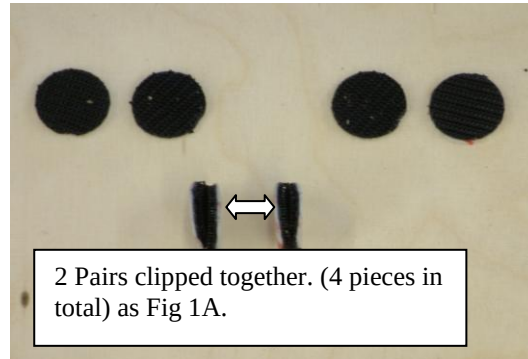


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K106

Side Panels Lower

Fitting Instructions

Zx6-r 05-06

Qty:	Description:	
1	Left side panel	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
2	Small Bubble stickers	
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1 & Fig 3.
- 4) Peel backing off outer face.
- 5) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2

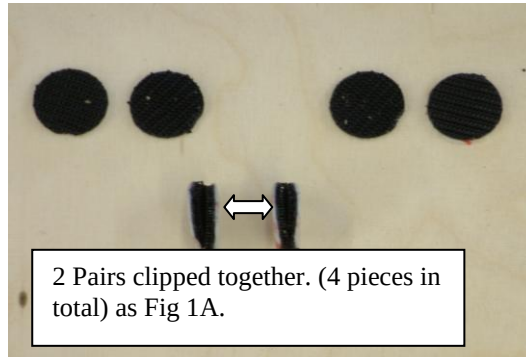


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K105

Side panels uppers (Pair)

Fitting Instructions

KAWASAKI ZX10-R 04-05

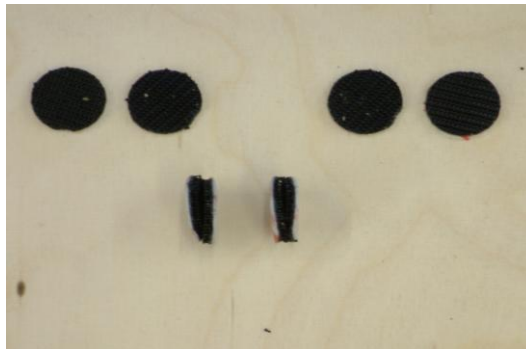
Qty:	Description:	Bin
1	Left side panel	
1	Right side panel	
10	Dual lock 20mm discs 400 stem	27C
10	Dual lock 20mm discs 170 stem	27A
2	Small bubble Stickers	
2	Bushes 20 od x 16 long	137B
1	Cleaning Wipe	

**Fig. 1 right hand side**

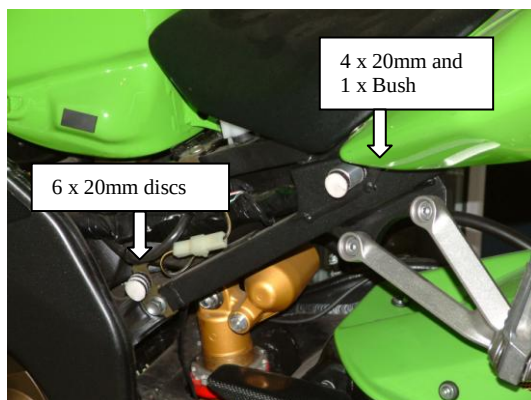
Prior to use of this product, please refer to our Terms and Conditions on our website.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together - Each side panel requires 3 pairs consisting of 1 x 170 stem and 1 x 400 stem and 2 pairs consisting of 1 x 170 stem and 1 x 400 stem plus 1 x Bush 20 od x 15 Lg.
- 4) Leave the backing on the exposed outer disc faces.
- 5) Stick 3 pairs of discs together as Fig 1.

3 Pairs stuck together. (6 pieces in total) .1 set of 3 pairs per side.

**Fig. 1**

- 6) Stick one pair of discs to each end of each bush.
- 7) Peel off the backing off of the exposed discs and position as Fig.2
- 8) Push panels firmly into position and hold in contact with exposed pad. See Fig 3
- 9) Leave panels for 72hrs to ensure full bond strength. See note below
- 10) Use original panel screw after full bond strength is achieved.

**Fig. 2****Fig. 3 left hand side**

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.
Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.
Spares can be obtained through Powerbronze.



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207-K104

Side panels upper

Fitting Instructions

ER6-N/F 06+

Qty:	Description:
1	Left side panel
1	Right side panel
16	Dual lock 20mm discs 400 stem
4	Dual lock 15mm discs 400 stem
2	Small bubble Stickers
16	Dual lock 20mm discs 170 stem
4	Dual lock 15mm discs 170 stem
1	Cleaning wipe

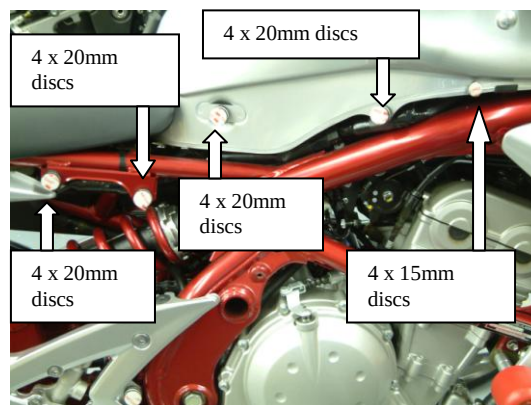


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig 1.
- 4) Peel backing off outer face
- 5) Push panels firmly into position and hold in contact with exposed pad. See Fig 2 & Fig 3.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2



Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15°C to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-K103

Side panels Lower

Fitting Instructions

ER6-N/F 06+

Qty:	Description:
1	Left side panel
1	Right side panel
16	Dual lock 20mm discs 170 stem
4	Dual lock 15mm discs 400 stem
2	Small bubble Stickers
16	Dual lock 20mm discs 170 stem
4	Dual lock 15mm discs 400 stem
1	Cleaning wipes

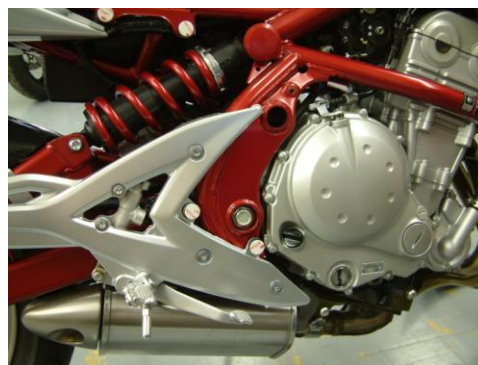


Fig. 1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together 1 pair consists of 1 x 170 stem and 1 x 400 stem See Fig. 3
- 4) Peel backing off outer face and apply. See Fig. 1
- 5) Push panels firmly into position and hold in contact with exposed pad. See Fig 2 & Fig 3.
- 6) Leave panels for 72hrs to ensure full bond strength. See note below
- 7) Use original panel screw after full bond strength is achieved.



Fig. 2

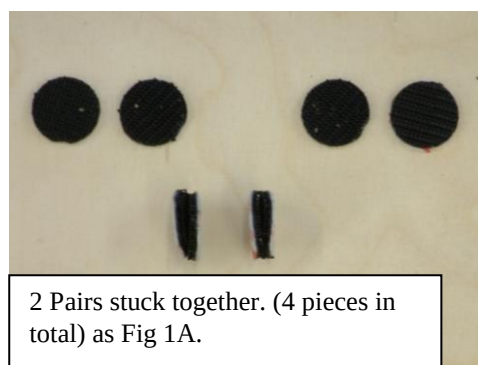


Fig. 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-K102

Side Panels Upper

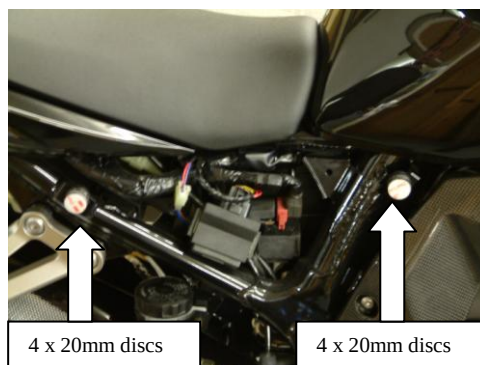
Fitting Instructions

Z750s/Z750/Z1000 04-06

Qty:	Description:
1	Left side panels
1	Right side panels
8	Dual lock 20 mm discs 170 stem
2	Small Bubble Stickers
8	Dual lock 20 mm discs 400 stem
1	Cleaning wipe



1. Remove Original Plastic side panels.
2. Clean all surfaces to be adhered to using cleaning wipe provided.
3. Clip dual lock together 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off and apply as Fig. 1
4. Peel backing off outer faces
5. Push panels firmly into position and hold in contact with exposed pad.
6. Leave panels for 72hrs to ensure full bond strength note below.

**Fig. 1**

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



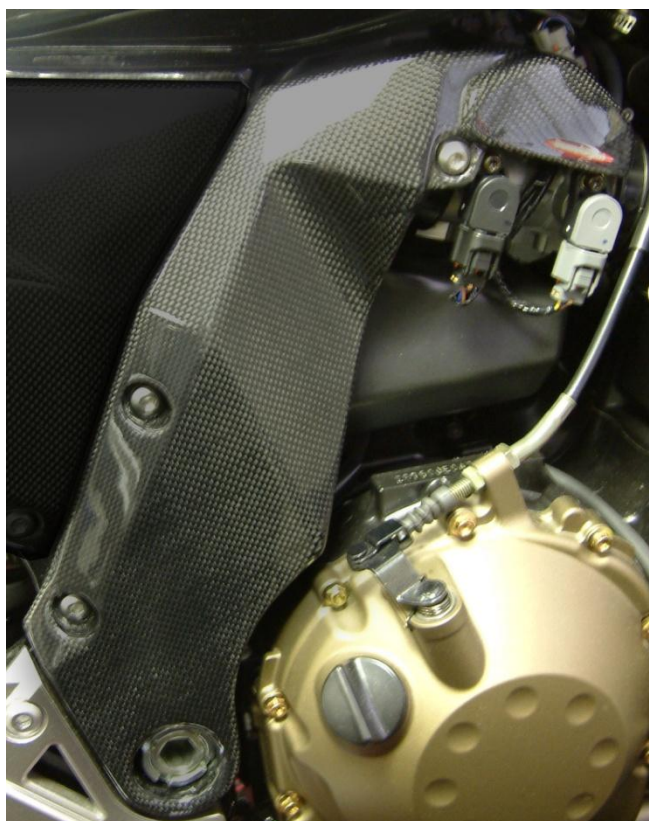
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207-K101
SIDE PANEL
KAWASAKI Z750 04-06 / Z750S 07-11 (PAIR) (LOWER)



1. Remove original and fit new ones using the same fixings.

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207-H112
SIDE PANEL
HONDA CBR600F 11-13



1. Remove original and fit new ones using the same fixings.

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207-H111

Side Panels Lower

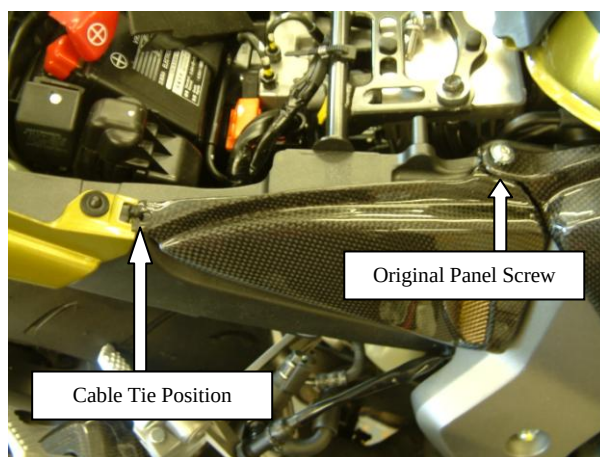
Fitting Instructions

CB1000R 08-14

Qty:	Description:
1	Left side panel
1	Right side panel
2	Small Cable Ties
2	Small Bubble stickers



- 1) Remove Original Plastic side panels.
- 2) Attach carbon panels to the bike bodywork using small cable ties and original panel screw as shown in Fig.1

**Fig.1**

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-H110

SIDE PANEL UPPER

Fitting Instructions

CB1000R 08-14

Qty:	Description:	
1	Left side panel	
1	Right side panel	
6	Dual lock 20mm pads 170 stem	27A
2	Small bubble Stickers	
2	Small Cable Ties	
6	Dual lock 20mm pads 400 stem	27C
1	Cleaning wipe	

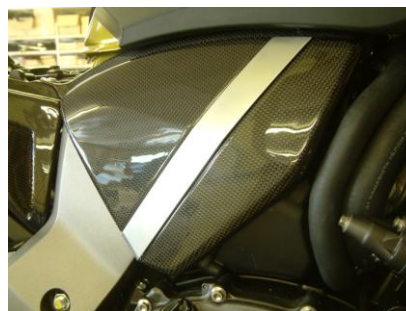


Fig.1

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Remove Rubber Grommets from under tank mounting points.
- 4) Clip 12 x dual lock discs together 1 pair consists of 1 x 170 stem and 1 x 400 stem. Remove backing and stick 2 pairs together as then repeat twice As Fig.9
- 5) For fitting the right hand panel peel backing off inner face of 1 pair of dual loc pads and position as shown in Fig.2
- 6) Cable tie panel through hole provided and secure on tank under mounting points. Fig.3
- 7) Peel backing off outer face of dual lock pad and push panel firmly into position and hold in contact with exposed pad.
- 8) For left hand side fitment remove lower plastic panel Fig.4
- 9) Peel backing off inner face of 1 pair of dual loc pads and position as shown in Fig.5
- 10) Peel backing off outer face of dual lock pad and push lower plastic panel back into position and hold in contact with exposed pad.
- 11) Peel backing off inner face of 1 pair of dual loc pads and position as shown in Fig.6
- 12) Cable tie panel through hole provided and secure on tank under mounting points. Fig.7
- 13) Peel backing off outer face of dual lock pad and push panel firmly into position and hold in contact with exposed pad.
- 14) Leave panels for 72hrs to ensure full bond strength. See note below
- 15) Use original panel screw after full bond strength is achieved. Fig.8

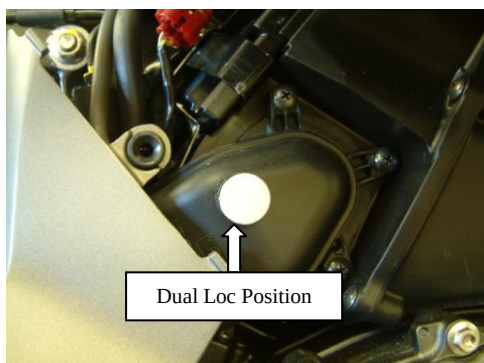


Fig.2

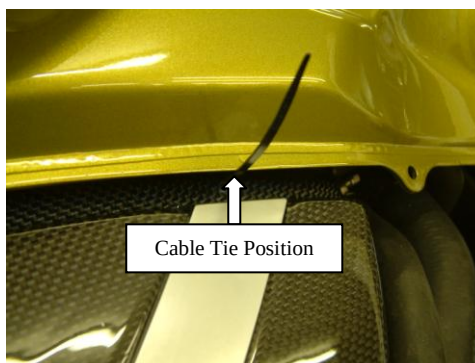


Fig.3

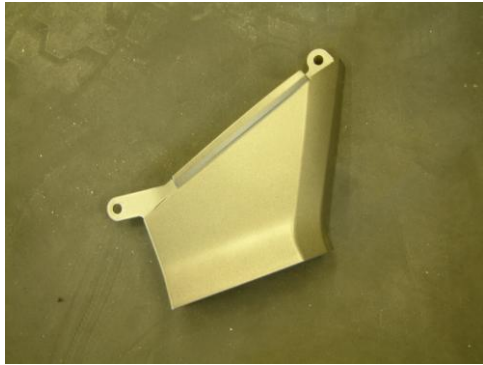


Fig.4

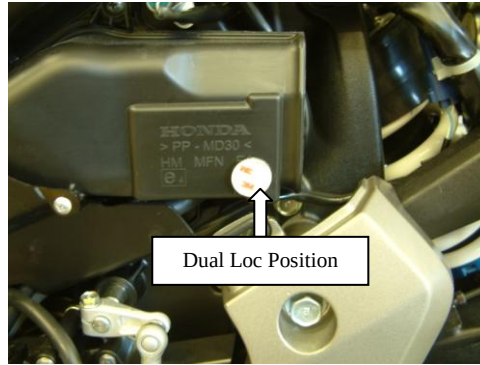


Fig.5

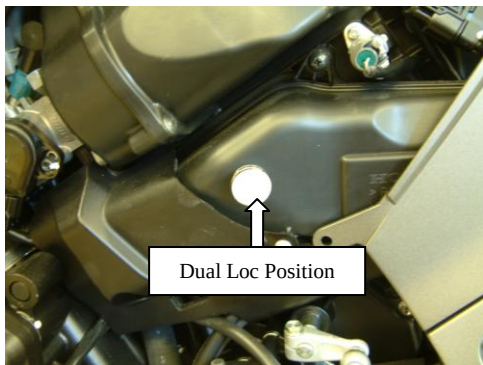


Fig.6

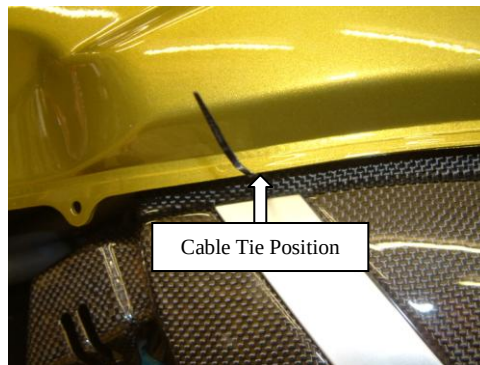


Fig.7

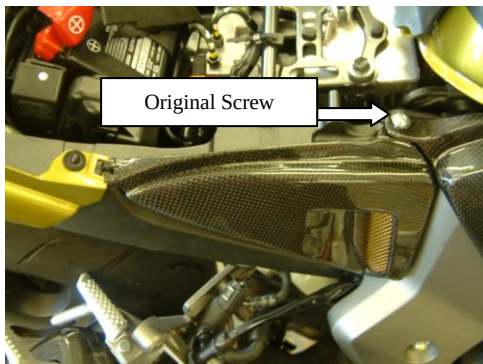


Fig.8

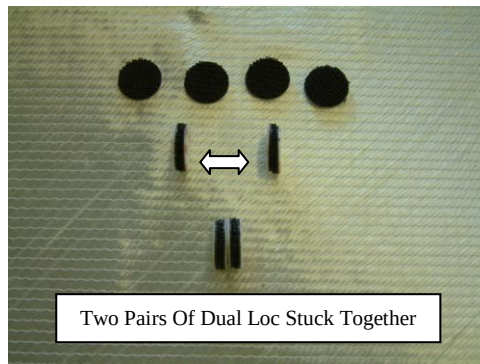


Fig.9

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-H109 Kit
Side Panels Upper

Fitting Instructions

CBR1000RR 08-11

Qty:	Description:
1	Left side panel
1	Right side panel
2	Small Bubble Stickers
4	Small Cable Ties



Fig.1

Please note this product has been designed to push fit into position, and therefore can be fitted without using the cable ties, however for extra security and piece of mind you may prefer to use the instructions below.

1. Remove tank cover from bike then remove original plastic panels.
2. Using 2 x small cable ties each side place through lugs on tank cover and loosely tighten. Fig.2
3. Feed side panels over lugs and cable ties and push into position.
4. Tighten cable ties so that the clamp end tightens up between the tank cover lug and back of side panel. Fig.3
5. Re attach the tank cover with side panels fitted.



Fig.2



Fig.3

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-H108

SIDE PANEL LOWER

Fitting Instructions

CBR1000RR 08-11

Qty:	Description:
1	Left side panel
1	Right side panel
2	25mm long Dual lock strips 170 stem
2	Small bubble Stickers
2	25mm long Dual lock strips 400 stem
2	70mm long Dual lock strips 170 stem
2	70mm long Dual lock strips 400 stem
1	Cleaning wipe



- 1) Remove Original Plastic side panels.
- 2) Remove seat.
- 3) Clean all surfaces to be adhered to using cleaning wipe provided.
- 4) Clip 4 x dual lock strips together in pairs. 1 pair consists of 1 x 170 stem and 1 x 400 stem
Peel backing off inner face and position as shown in Fig.1
- 5) Peel backing off outer face. Push panel firmly into position and hold in contact with exposed pad.
- 6) Leave panel for 72hrs to ensure full bond strength. See note below
- 7) After 72hrs remove panels, replace seat and then reposition panels onto Dual Lock.

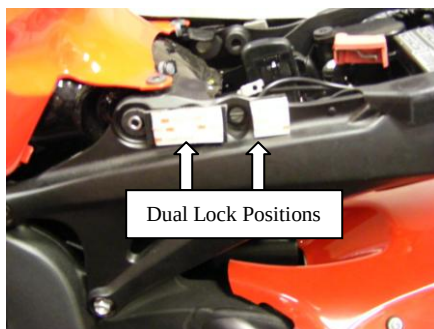


Fig.1

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 24hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-H107

Side Panel Uppers

Fitting Instructions

CB600 07-09

Qty:	Description:
1	Left side panel
1	Right side panel
2	Small Cable Ties



Prior to using this product, it is recommended that you refer to our Terms and Conditions on our website.

- 1) Remove Original Plastic side panels.
- 2) Drill a 4mm hole in position shown in Fig.1
- 3) Run a small cable tie through these holes and through the retaining loop inside the carbon side panel and tighten. Fig.2 (Note it may be easier to remove the tail light to gain easier access to the cable ties on inside of tail unit)
- 4) Secure Rest of panel using original fixings.
- 5) Repeat on other side.



Fig 1

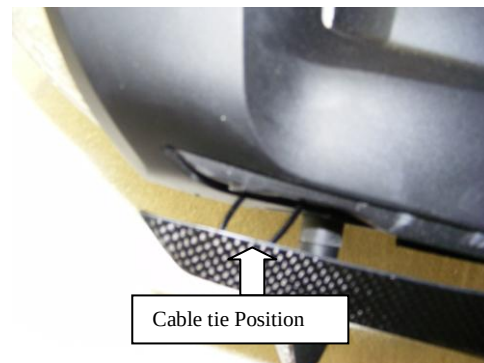


Fig 2

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted.

Spares can be obtained through Powerbronze.



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207-H106 Side Panel

Fitting Instructions

CB600 Hornet 2007

Qty:	Description:
1	Left side panel
1	Right side panel
4	Dual lock 20mm discs 170 stem
4	Dual lock 20mm discs 400 stem
1	Cleaning wipe



- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together 1 pair consists of 1 x 170 stem and 1 x 400 stem . Peel backing off one face of each pair and stick together, see fig 2.
- 4) Peel backing off dual lock combination and apply to motorcycle tank. See Fig 1.
- 5) Peel backing off outer face
- 6) Push panel firmly into position and hold in contact with exposed pad.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below.
- 8) Use original panel screw after full bond strength is achieved
- 9) Repeat on Left hand side

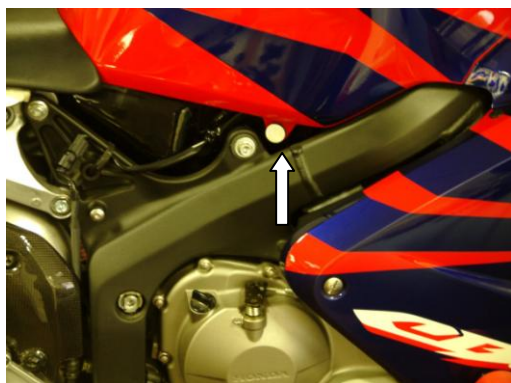


Fig 1

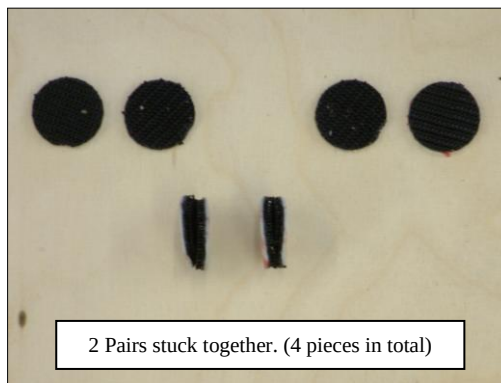


Fig 2

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-H105

Side Panels with Kit

Fitting Instructions

CBR600RR 2007

Qty:	Description:
1	Left side panel
1	Right side panel
1	Dual lock 20 mm discs 170 stem
2	Small Bubble Stickers
4	Cable Ties
1	Dual lock 20 mm discs 400 stem
1	Cleaning wipe

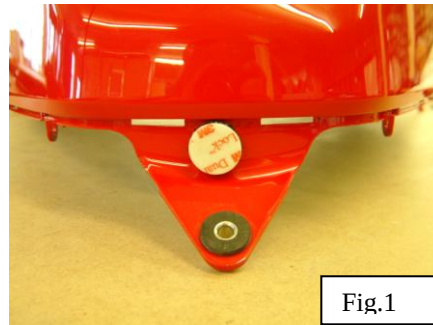


Fig.1

- 1) Remove tank cover then remove original plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip dual lock together. Peel backing off and apply as Fig. 1
- 4) Peel backing off outer face
- 5) Push panels firmly into position and hold in contact with exposed pad making sure that lugs on the side panels are located through the slots on the tank cover.
- 6) Insert cable ties through holes on the lugs of the side panels and tighten until panel is firmly held in place. See fig.2
- 7) Leave panels for 72hrs to ensure full bond strength. See note below
- 8) Refit tank cover taking care not to put too much strain on the side panels until in correct position.

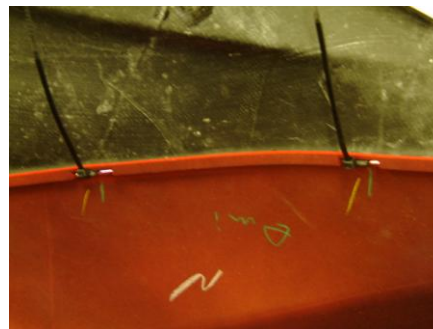


Fig.2

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-H104 Side Panel

Fitting Instructions

CBR600RR 05-06

Qty:	Description:
1	Left side panel
1	Right side panel
4	Dual lock 20mm discs 170 stem
4	Dual lock 20mm discs 400 stem
1	Cleaning wipe



- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off one face of each pair and stick together, see fig 2.
- 4) Peel backing off dual lock combination and apply to motorcycle tank. See Fig 1.
- 5) Peel backing off outer face
- 6) Push panel firmly into position and hold in contact with exposed pad.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below.
- 8) Use original panel screw after full bond strength is achieved
- 9) Repeat on Left hand side.



Fig 1

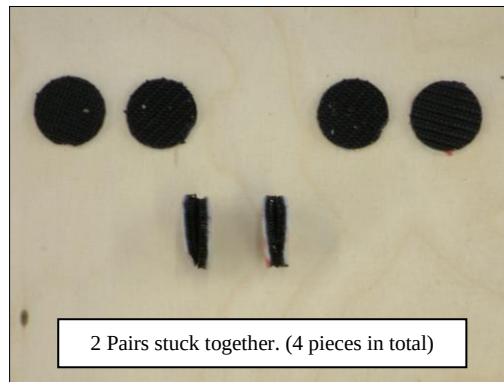


Fig 2

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^{oc} to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts; therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze.



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207-H102
Side panel upper

Fitting Instructions

CBR1000RR 04-07

Qty:	Description:	
1	Left side panel	
1	Right side panel	
4	Dual lock 20mm discs 170 stem	27A
4	Dual lock 20mm discs 400 stem	27C
1	Cleaning wipe	



Fig 2.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together 1 pair consists of 1 x 170 stem and 1 x 400 stem. Peel backing off one face of each pair and stick together.
- 4) Peel backing off dual lock combination and apply to motorcycle tank. See Fig 1A.
- 5) Peel backing off outer face
- 6) Push panel firmly into position and hold in contact with exposed pad. See Fig 2
- 7) Leave panel for 72hrs to ensure full bond strength. See note below.
- 8) Use original panel screw after full bond strength is achieved

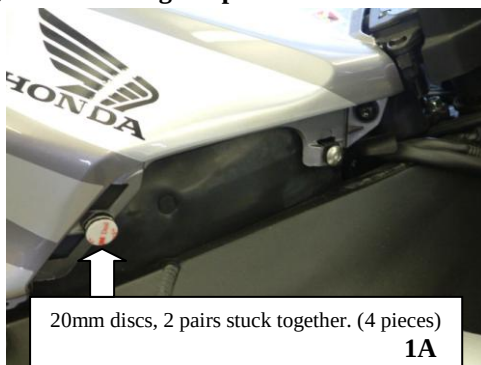


Fig 1

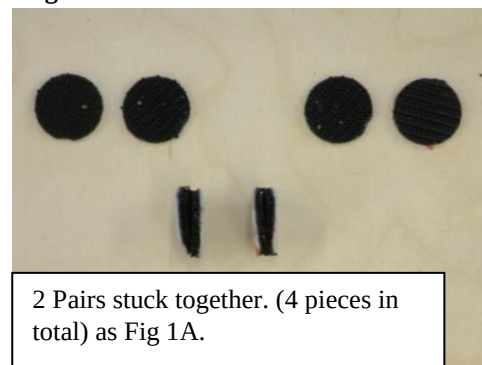


Fig 3

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15^oc to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.
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207-H101
Side panel lower

Fitting Instructions

CBR1000RR 04-07

Qty:	Description:	
1	Left side panel	
1	Right side panel	
8	Dual lock 15mm discs 170 stem	27C
8	Dual lock 20mm discs 170 stem	27A
8	Dual lock 15mm discs 400 stem	27C
8	Dual lock 20mm discs 400 stem	27B
1	Cleaning wipe	



Fig 2.

- 1) Remove Original Plastic side panels.
- 2) Clean all surfaces to be adhered to using cleaning wipe provided.
- 3) Clip each pair of dual lock together. 1 pair consists of 1 x 170 stem and 1 x 400 stem Peel backing off one face of each pair and stick together. Fig .2
- 4) Peel backing off dual lock combination and apply to motorcycle tank. See Fig 1A.
- 5) Peel backing off outer face
- 6) Push panel firmly into position and hold in contact with exposed pad.
- 7) Leave panel for 72hrs to ensure full bond strength. See note below.
- 8) Use original panel screw after full bond strength is achieved

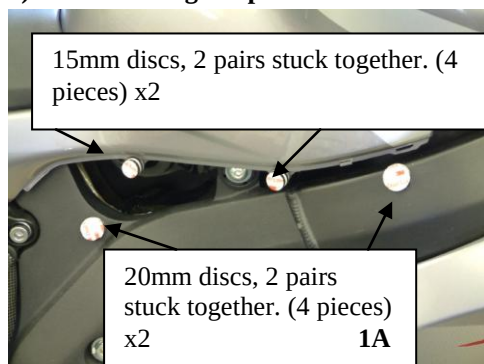


Fig 1

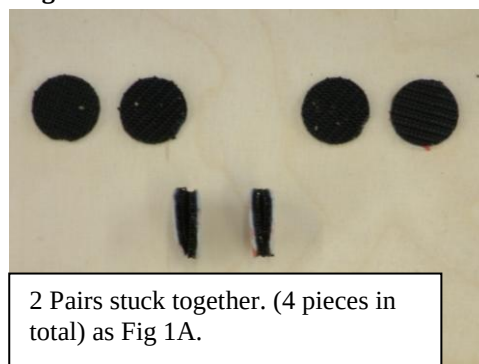


Fig 2

NOTE: Where adhesive is applied it is very important to ensure the bonding surface is clean and dry. The temperature must not be below 15°C to obtain a good bond. Allow 72hrs before use to ensure full bond strength is obtained.

Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted.

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207-D101
SIDE PANEL
DUCATI 1098 / 848 / 1198 (PAIR)



1. Remove original and fit new ones using the same fixings.

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207-B103

Side Panels Lower (Meshed)

Fitting Instructions

BMW R1200GS 13

Qty:	Description:	Bin
1	Side Panel Set	
4	Small Bubble Stickers	
4	14.5 od x 7 id x 4 mm spacer	151A
1	1.5 metre screen trim length	
2	Large Cable tie	

**To fit the Top Section:**

1. Remove original panel.
2. Fit Powerbronze panel with 14.5 x 7 x 4 mm spacer on each rear screw between the panel and bike.
3. Repeat on opposite side of bike.

To fit the Right Hand Bottom Section:

1. Remove original panel.
2. Fit cable tie to bottom hole of Powerbronze panel and feed through the lower mount hole for the original panel as shown in Fig. 2
3. Fit panel into place and loosely fix top with original fixing screw.
4. Tighten cable tie and cut off excess tail.
5. Tighten top fixing screw.

To fit the Left Hand Bottom Section:

1. Remove original panel.
2. Fit oval grommet from original panel to corresponding hole in Powerbronze panel.
3. Fit cable tie to 5mm diameter hole in Powerbronze panel and feed through mount hole as shown in Fig. 3
4. Fit panel in place and loosely fit original fixing screw to hole in Powerbronze panel.
5. Tighten cable tie and cut off excess tail.
6. Tighten top fixing screw.



Fig.2



Fig. 3

NOTE: Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze



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207-B102

Side Panels Upper (Meshed)

Fitting Instructions

BMW R1200GS 13

Qty:	Description:	Bin
1	Left side panel (Carbon Fibre)	
1	Right side panel (Carbon Fibre)	
2	Small Bubble Stickers	
4	Rubber washer	94
1	1.5 metre screen trim length	



1. Remove original panels with Emblem panel as one assembly ensure all fixings are retained.
2. Fit trim to top of edge of Carbon side panel and cut to length.
3. Remove emblem panel from original side panel and fit 1 rubber washer to each of the 2 screws before refitting to the Powerbronze carbon side panel and tightening.
4. Fit the side panel assembly to the bike, hanging it loosely in place with the top two fixings then refitting the plastic rivet at the lower fixing point.
5. Loosely fix the two retaining screws through the cooler surround, adjust position of side panel to ensure correct fit and then tighten all four fixing screws.
6. Repeat on opposite side of bike.

NOTE: Carbon fibre parts are more rigid than the original plastic parts, therefore some internal fixings have been omitted. Spares can be obtained through Powerbronze



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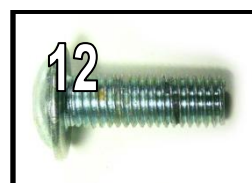
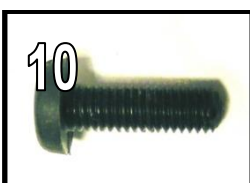
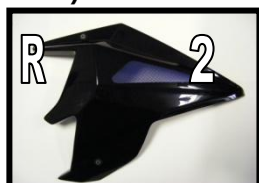


220-Y102
YAMAHA MT-07 14 / FZ-07 14
BELLY PAN
03.06.14



ITEM NO:	DESCRIPTION	QTY	OFFICE USE
1	LH Side Panel	1	
2	RH Side Panel	1	
3	Grill	1	
4	Top Left Bracket	1	9003-B0109Z
5	Bottom Left Bracket	1	9003-B0110Z
6	Top Right Bracket	1	9003-B0107Z
7	Bottom Right Bracket	1	9003-B0108Z
8	Grommets	4	135
9	Spacers	4	34
10	M6 x 20 Nylon Screw	4	13
11	M6 Nylon Flange Nut	4	12
12	M6 x 20 Socket Flange Screw	4	31
13	M6 Flange Nut	4	17

CONTENTS (NOT TO SCALE)



REQUIRED:
Set of spanners
Screwdrivers
Sockets
Allen Keys

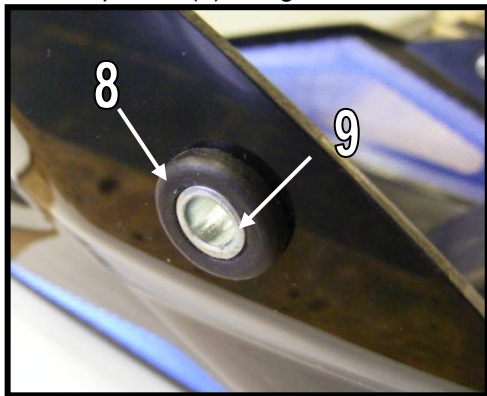
When fitting your Powerbronze belly pan it will help you to use your motorcycle manual for the disassembly and reassembly of your motorcycle.

It is recommended that you spend a few moments reading the instructions, checking the parts and familiarising yourself with the kit before attempting to fit the parts.

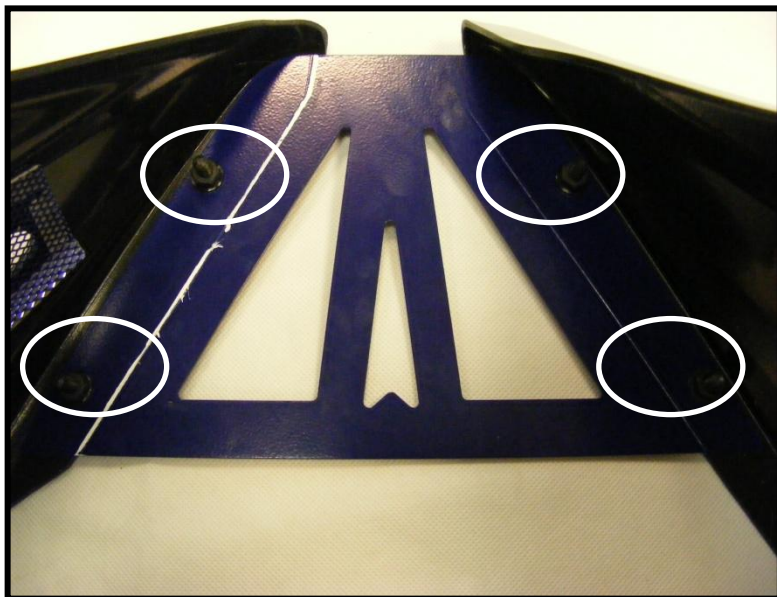
Remember that when a part is fixed using several bolts or screws these should be left loose until they are all in place and then tightened evenly. Particular care should be taken when fitting screws to avoid breakage or scratching.

Fit four grommets (8) into holes in the belly pan shell

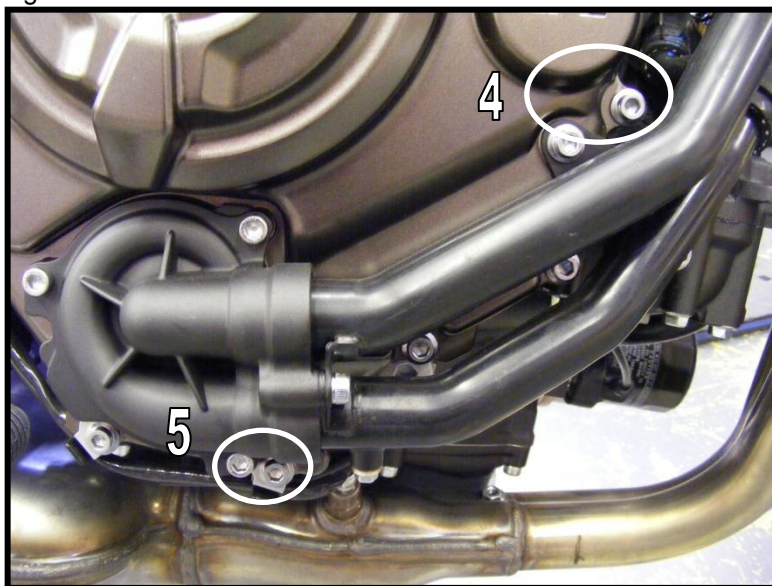
Fit four spacers (9) into grommets



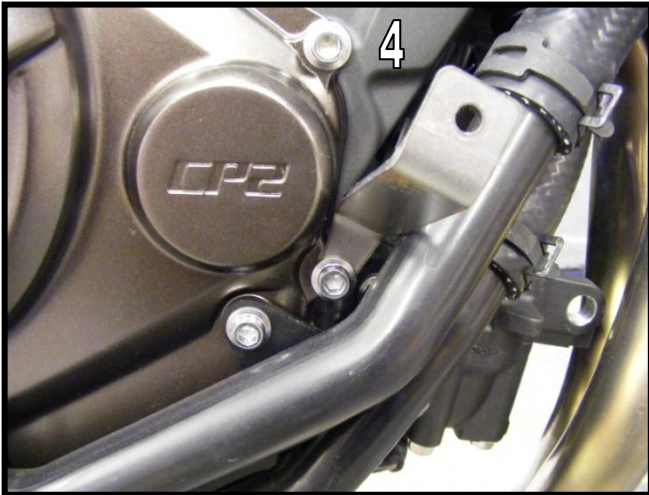
Fit grill (3) inside belly pan halves (1 and 2) using nylon screws (10) and nuts (11) to secure in place, prior to fitting to bike.



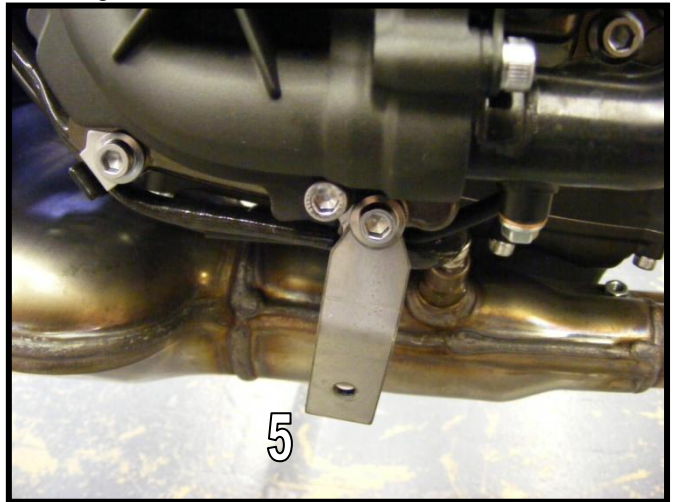
Right hand side of bike



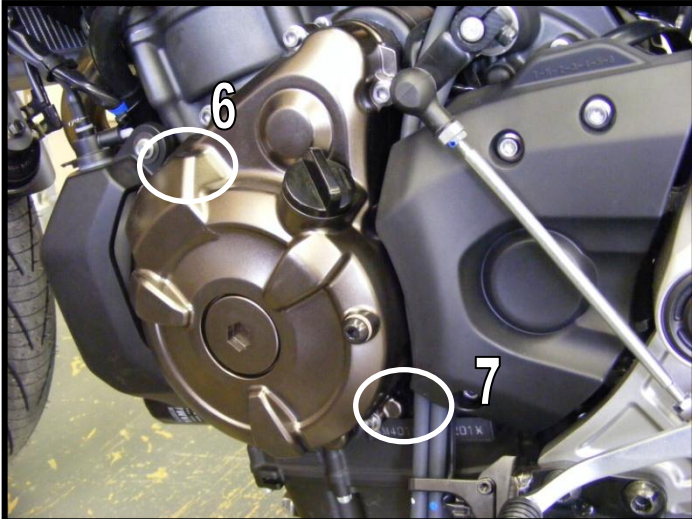
Top right bracket



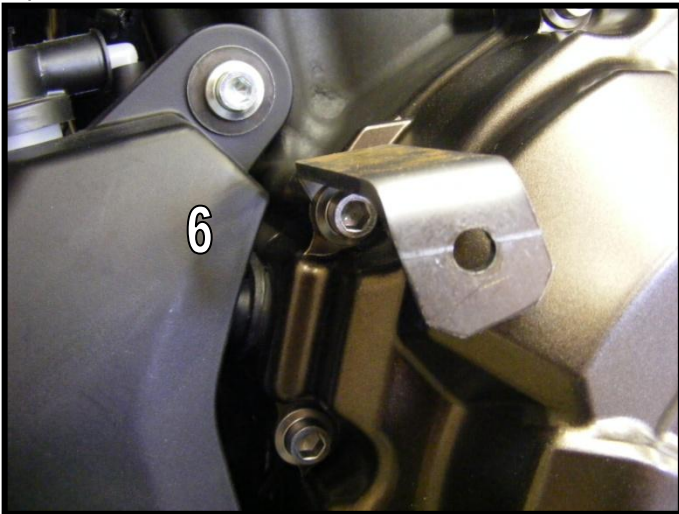
Bottom right bracket



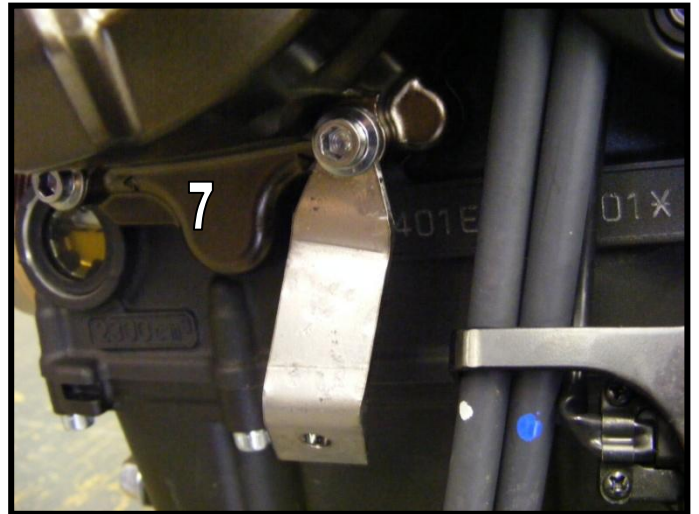
Fit brackets to left hand side of bike



Top left bracket



Bottom left bracket



Align belly pan to brackets and fit using M6 x 20 socket flange screw (9) and M6 flange nuts (10) to secure belly pan to brackets

7

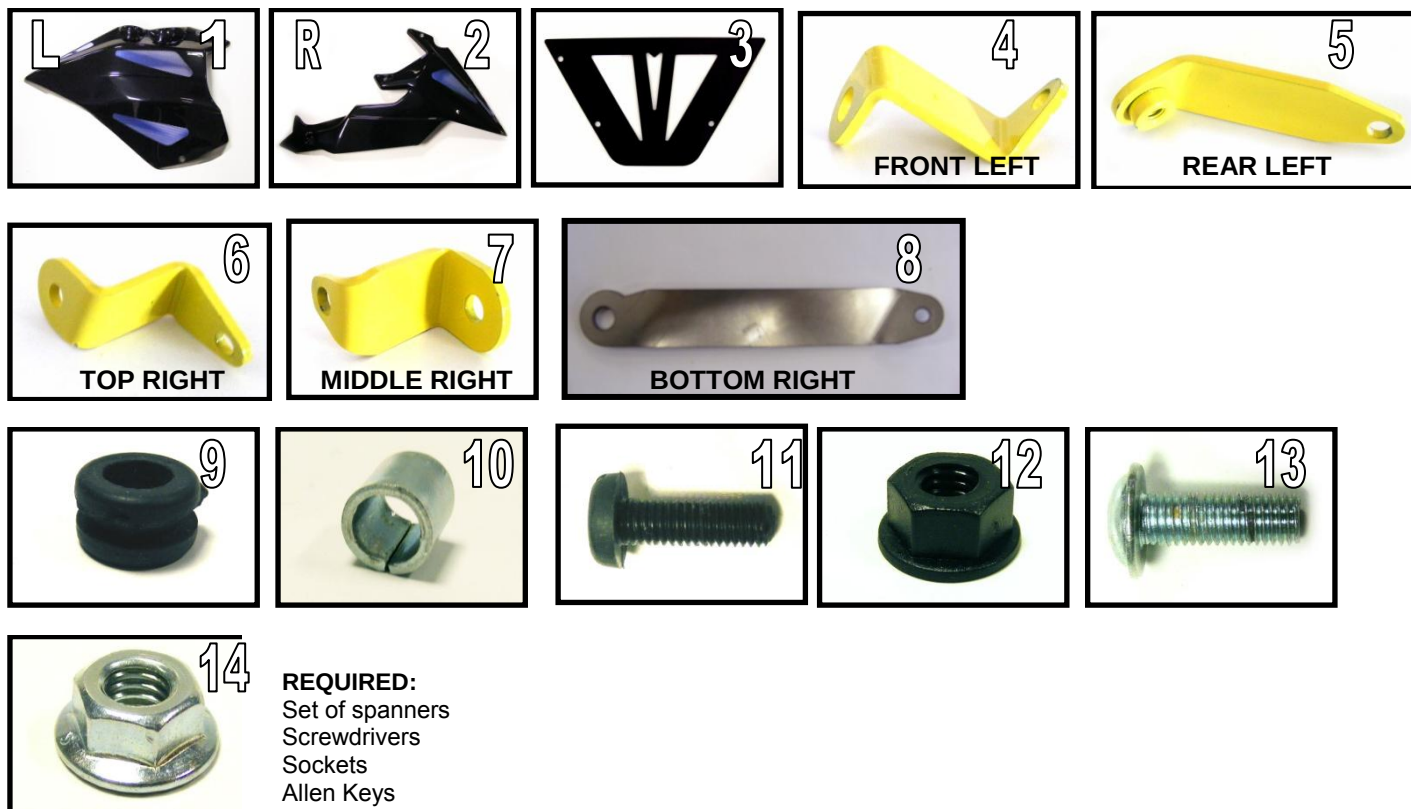


YAMAHA MT-09 14
BELLY PAN
220-Y101
08.05.14



ITEM NO	DESCRIPTION	QTY	OFFICE USE
1	LH side panel	1	
2	RH side panel	1	
3	Grill	1	9003-B0105/106
4	Front left bracket	1	9003-B0103Z
5	Rear left bracket	1	9003-B0104Z
6	Top right bracket	1	9003-B0101Z
7	Middle right bracket	1	9003-B0102Z
8	Bottom right bracket	1	9003-B0111Z
9	Grommet	5	135
10	Spacer	5	34
11	M6 x 20 Nylon Screw	4	13
12	M6 Nylon Flange Nut	4	12
13	M6 x 20 Socket Flange Screw	5	31
14	M6 Flange Nut	4	17
15	Medium Powerbronze badge	2	

CONTENTS (NOT TO SCALE)



When fitting your Powerbronze belly pan it will help you to use your motorcycle manual for the disassembly and reassembly of your motorcycle.

It is recommended that you spend a few moments reading the instructions, checking the parts and familiarising yourself with the kit before attempting to fit the parts.

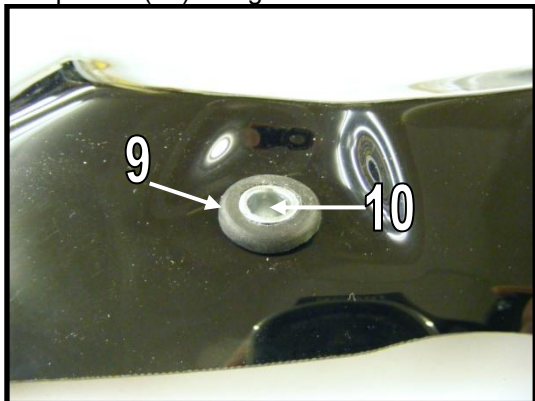
Remember that when a part is fixed using several bolts or screws these should be left loose until they are all in place and then tightened evenly. Particular care should be taken when fitting screws to avoid breakage or scratching.

BELLY PAN REAR EDGE CAN BE TRIMMED ON THE RIGHT HAND SIDE TO GIVE EXTRA CLEARANCE FOR AFTERMARKET EXHAUSTS

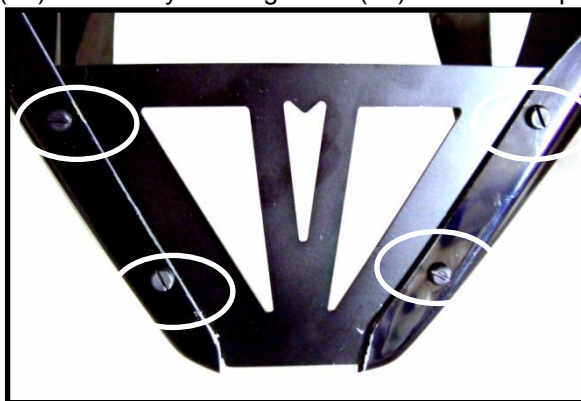
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Fit grommets (9) into holes in belly pan
Fit spacers (10) into grommets



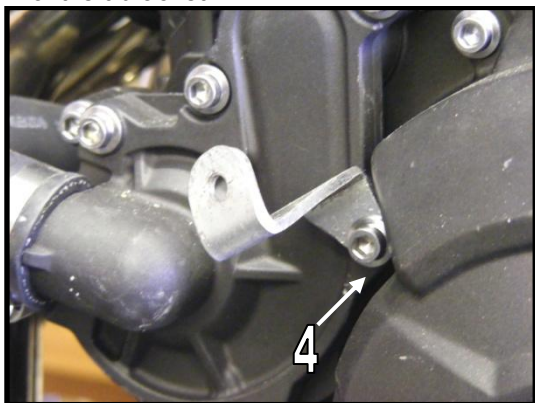
Fit grill (3) inside belly pan halves (1 & 2) using M6 x 20 nylon screws (11) and M6 nylon flange nuts (12) to secure in place



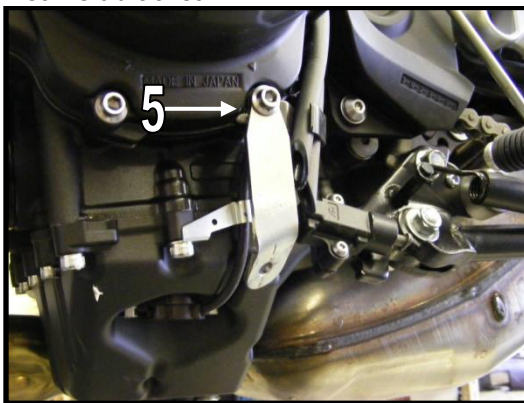
Fit brackets to bike using existing fittings

Ensure bike is vertical or leaning to the right when removing bolt to fit rear left bracket to avoid oil spillage

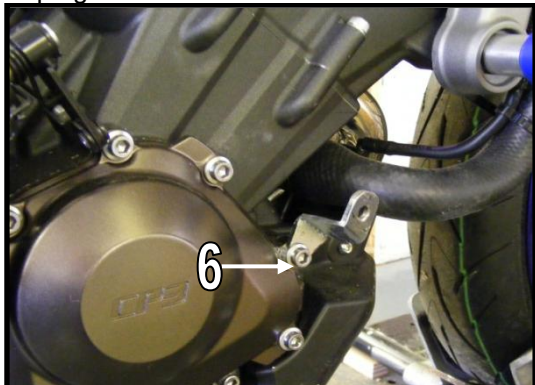
Front left bracket



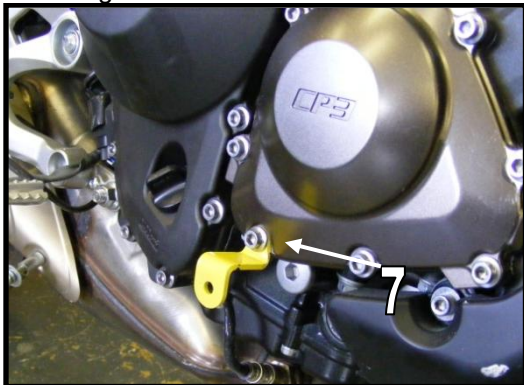
Rear left bracket



Top right bracket



Middle right bracket



Bottom right bracket

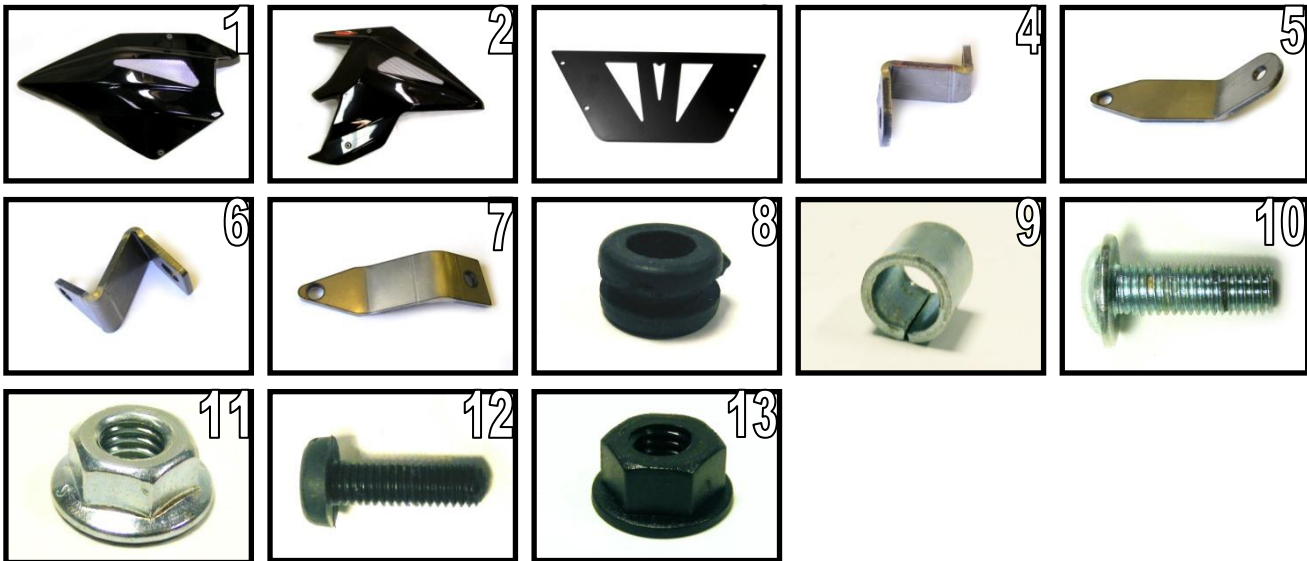


Fit belly pan to brackets using M6 x 20 socket flange screws (13) and M6 flange nuts (14) to secure belly pan to brackets



220-T103
Belly Pan
TRIUMPH TIGER 1050 SPORT 13-15

No	Qty	Description	Office Use
1	1	LH side panel	-
2	1	RH side panel	-
3	1	Grill	9003-B0105
4	1	Front left bracket	9003-B0120Z
5	1	Rear left bracket	9003-B0161Z
6	1	Front right bracket	9003-B0160Z
7	1	Rear right bracket	9003-B0162Z
8	4	Grommet	135
9	4	Spacer	34
10	4	M6x20 Socket screw	31
11	4	M6 Flange nut	17
12	4	M6x20 Nylon screw	13
13	4	M6 Nylon nut	12



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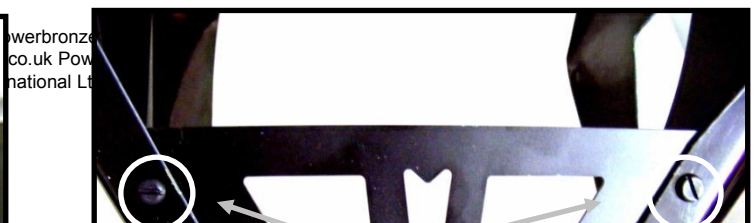
When fitting your Powerbronze product it will help you to use your motorcycle manual for disassembly and reassembly of your motorcycle. You will need a set of spanners, sockets, Allan keys & screwdrivers.

Taking a few moments to check the parts list and familiarising yourself with the kit will make fitting easier. Remember; whenever a part is fixed by using several nuts, bolts or screws they should be left loose until all are in place and then tightened

Fit grommets (8) into holes in belly pan.

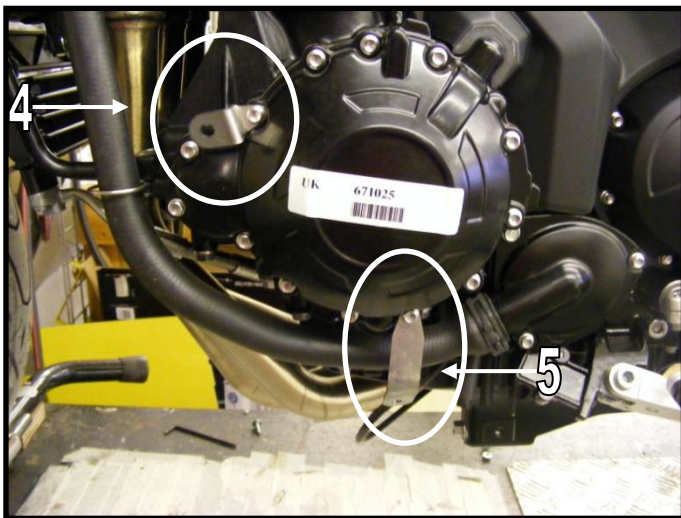
Fit spacers (9) into grommet.

Fit grill (3) inside belly pan Panels (1 & 2) using M6 x 20 nylon screws (12) and M6 nylon flange nuts (13) to secure in place

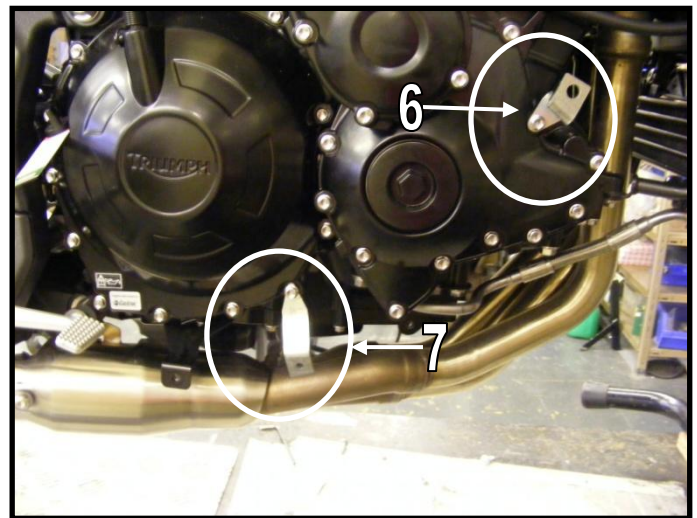


Loosely fit brackets to bike using existing fixings.

Left hand side brackets.



Right hand side brackets.

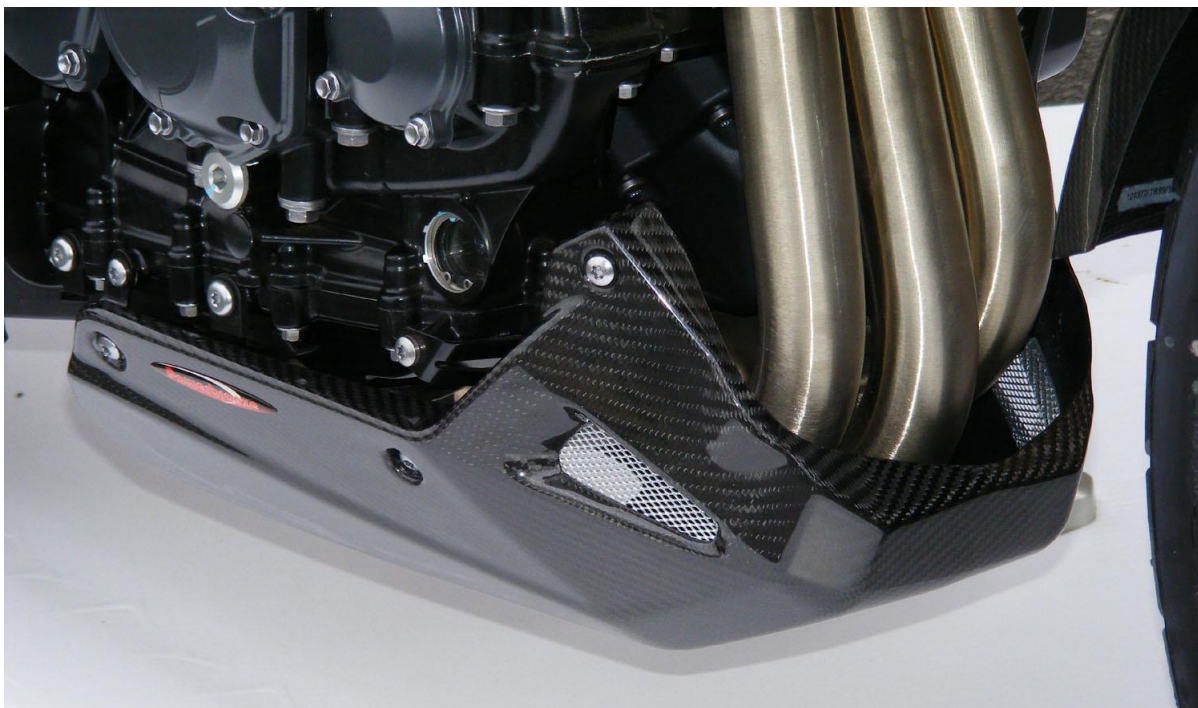


Fit belly pan to brackets using M6x20 socket flange screws (10) and M6 flange nuts (11). Once positioned correctly, fully tighten all brackets.

Always check alignment of belly pan and mounting bolt tension periodically.



220-T103
BELLY PAN
TRIUMPH TIGER 1200 EXPLORER 12-15



1. Remove original and fit new ones using the same fixings.

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220-T102

Carbon Fibre - Belly Pan

Fitting Instructions

Triumph Speed Triple 08

Qty:	Description:	D:
4	M6 x 20 Socket Screw	31
5	M6 Flange Nut	17
1	M6 x 25 Socket Screw	
4	Spacer	34
4	Grommet	135
1	B00055Z Bracket	
1	B00056Z Bracket	
1	B00057Z Bracket	
1	B00058Z Bracket	



When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle.

You will need a set of spanners, screwdrivers, sockets and Allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are in place and then should be tightened evenly.

1. Attach left hand brackets using Original Bolt For front & Rear using 1 x **M6 x 25 Socket Screw** and 1 x **M6 Flange Nut** Fig. 1
2. Attach right hand bracket using Original Bolts Fig.2
3. Fit grommets into holes on belly pan and fit spacers inside grommets.
4. Attach belly pan to brackets using 4 x **M6 x 20 Socket screw** and 4 X **M6 Flange Nuts**.

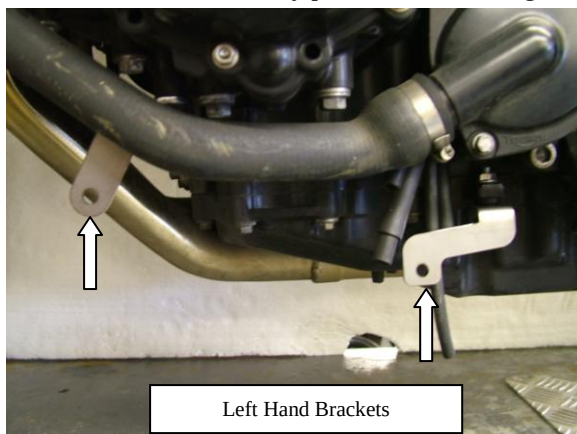


Fig.1

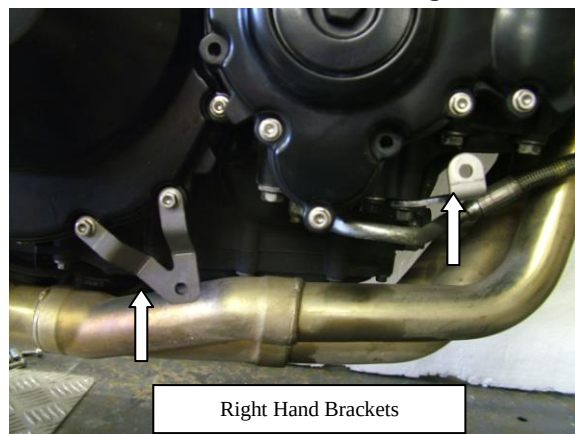


Fig.2



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220-T101

Carbon Fibre - Belly Pan

Fitting Instructions

Triumph Street Triple / Street Triple R 08-09

Qty:	Description:	D:
5	M6 x 20 Socket Screw	31
5	M6 Flange Nut	17
2	M6 x 25 Socket Screw	
4	Spacer	34
4	Grommet	135
1	B00059Z Bracket	
1	B00060Z Bracket	
1	B00061Z Bracket	



Prior to using this product, please refer to our Terms and Conditions on the website.

When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle.

You will need a set of spanners, screwdrivers, sockets and Allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are in place and then should be tightened evenly.

1. Attach left hand brackets using 1 x M6 x 25 Socket Screw and 1 x M6 Flange Nut on the front bracket (B0059Z) and 1 x M6 x 20 Socket Screw on the rear bracket (B0061Z). See Fig. 1 & Fig. 3
2. Attach right hand bracket (B0060Z) using 1 x M6 x 25 Socket screw and 1 x M6 Flange Nut. See Fig. 2 & Fig. 3
3. Fit grommets into holes on belly pan and fit spacers inside grommets.
4. Attach belly pan to brackets using 3 x M6 x 20 Socket screw and 3 X M6 Flange Nuts.
5. Attach belly pan rear right mounting using 1 x M6 x 20 Socket Screw.

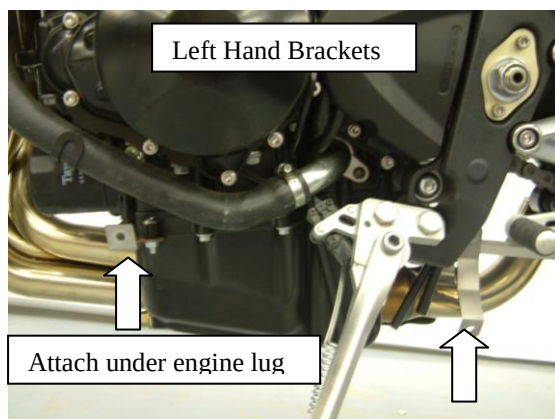


Fig.1

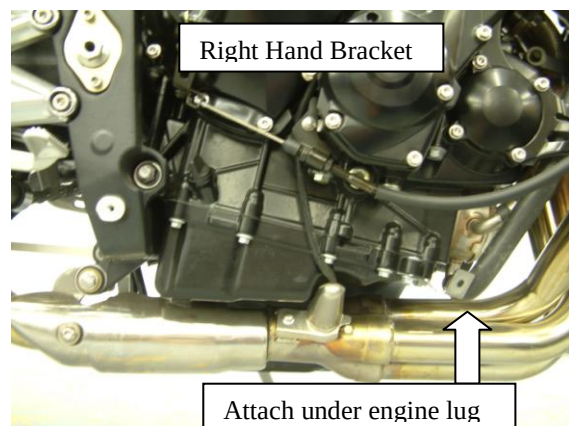


Fig.2

220-T101
Carbon Fibre - Belly Pan
Fitting Instructions Triumph Street Triple 08 Continued.

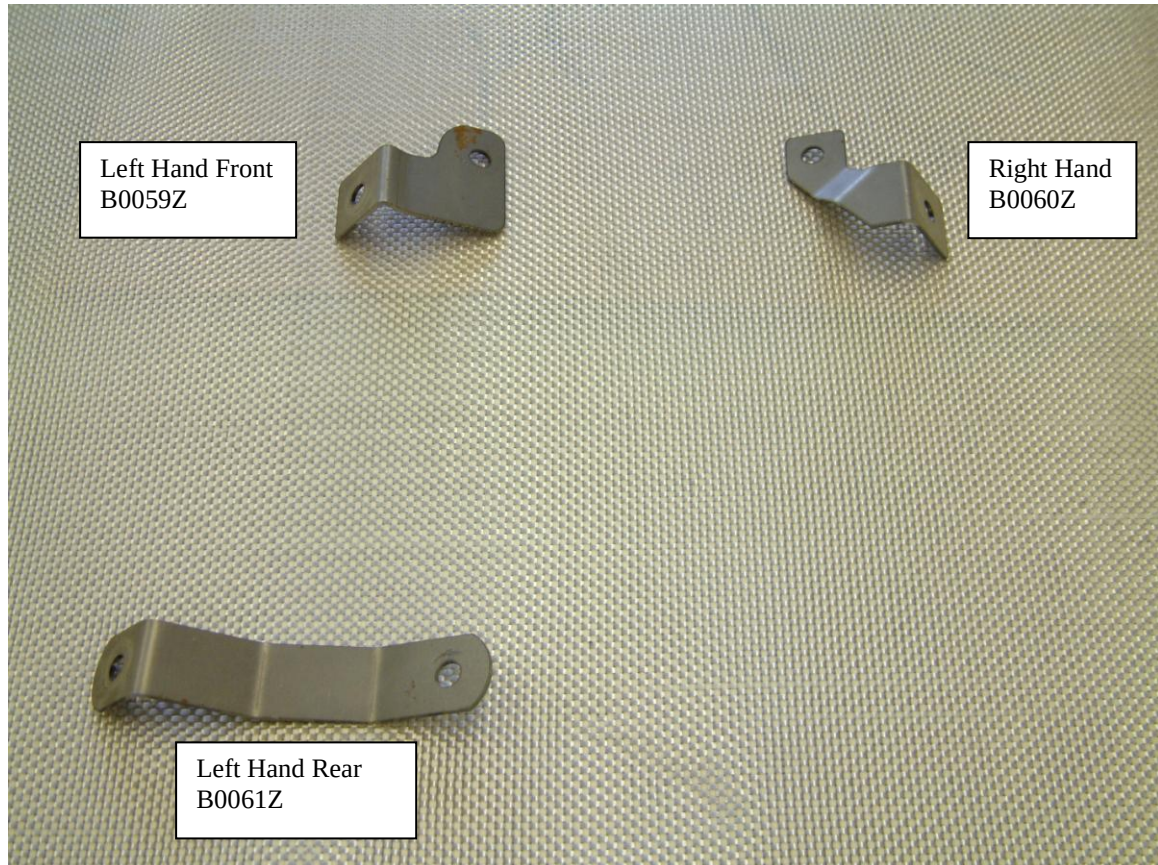


Fig.3



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220-S113
BELLY PAN
SUZUKI B-KING 07-12



1. Remove original and fit new ones using the same fixings.

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220-S112-681

BELLY PAN

Fitting Instructions

SUZUKI GSR600

Qty:	Description:	Bin:
2	M6 x 20 Screws	31
1	M6 x 12 Screw	57
2	M6 Washers	20
2	M6 Flange Nut	17
1	Bracket B0088B	
1	Bracket B0089B	



When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle. You will need a set of spanners, screwdrivers, sockets and allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are all in place and then should be tightened evenly.

Particular care should be taken when fitting screws to avoid breakage or scratching. We recommend that all mud-flaps or mudguard extensions on the front should be removed before fitting your belly pan as they can catch on the bottom.

- 1) Remove original manufacturers belly pan leaving L shaped bracket in place on the left hand side. See fig 1.
- 2) Loosely fit belly pan to rear fixing points. Fig2 Left Hand Side, Fig 3 Right hand side.

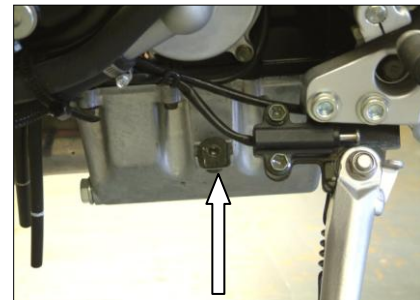


Fig 1.



Fig 2.

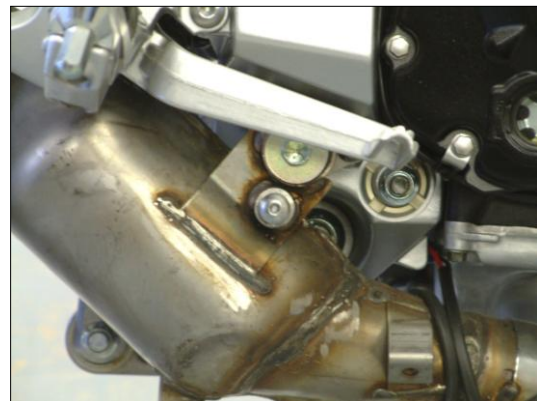


Fig 3.

- 3) Fit right hand bracket to engine sump bolt as shown in Fig 4. And attach belly pan to bracket using **M6 x 20** Screw, washer and nut.
- 4) Attach left hand bracket to original manufacturers bracket as shown in Fig 5. Using **M6 x 12** screw. Then attach belly pan to bracket using **M6 x 20** screw, washer and nut.

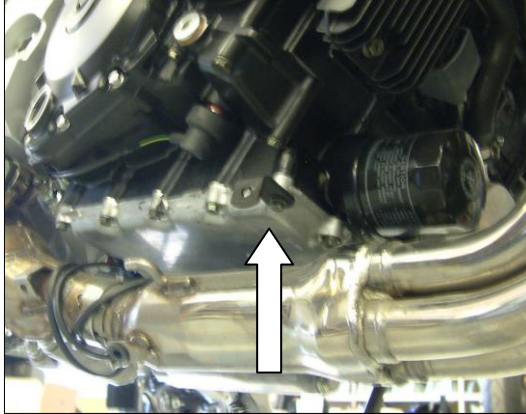


Fig 4.



Fig 5.

- 5) Align belly pan and tighten rear fixings, followed by front right fixing and finally front left fixing.
- 6) Check all the fixings regularly to ensure safe operation.



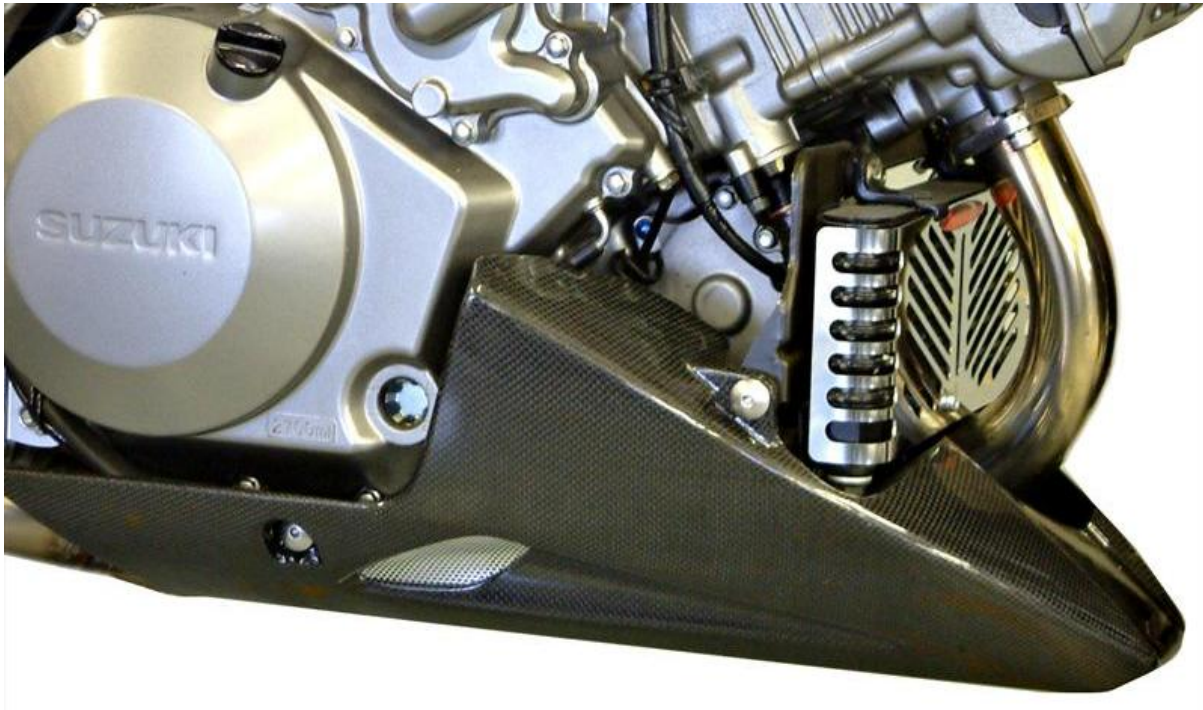
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220-S111
BELLY PAN
SUZUKI SV1000S



1. Remove original and fit new ones using the same fixings.

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220-K116

BELLY PAN

Fitting Instructions

KAWASAKI Z1000 14-15

Qty:	Description:	D:
1	Belly Pan	
2	Small Powerbronze bubble stickers	



When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle. You will need a set of spanners, screwdrivers, sockets and allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are all in place and then should be tightened evenly.

Particular care should be taken when fitting screws to avoid breakage or scratching. We recommend that all mud-flaps or mudguard extensions on the front should be removed before fitting your belly pan as they can catch on the bottom.

- 1) Remove original manufacturers belly pan and heat shield. Retain original fixings.
- 2) Loosely fit Powerbronze one piece product with original fixings.
- 3) Ensure everything aligns and then tighten all fixings.
- 4) Regularly check all fixings to ensure safe operation.



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220-K115

BELLY PAN

Fitting Instructions

KAWASAKI Z1000 10

Qty:	Description:	D:
1	Belly Pan	
2	Small Powerbronze bubble stickers	



When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle. You will need a set of spanners, screwdrivers, sockets and allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are all in place and then should be tightened evenly.

Particular care should be taken when fitting screws to avoid breakage or scratching. We recommend that all mud-flaps or mudguard extensions on the front should be removed before fitting your belly pan as they can catch on the bottom.

- 1) Remove original manufacturers belly pan and heat shield. Retain original fixings.
- 2) Loosely fit Powerbronze one piece product with original fixings.
- 3) Ensure everything aligns and then tighten all fixings.
- 4) Regularly check all fixings to ensure safe operation.



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220-K114
BELLY PAN
KAWASAKI ZX6-R 09-12



1. Remove original and fit new ones using the same fixings.

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220-K113
BELLY PAN
KAWASAKI ZX10-R 08-10



1. Remove original and fit new ones using the same fixings.

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220-K112
BELLY PAN
KAWASAKI ZX6-R 07-08



1. Remove original and fit new ones using the same fixings.

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220-K111
BELLY PAN
KAWASAKI ZX-14R 06-11 / ZZR1400 06-11 (3 PIECE SET)



1. Remove original and fit new ones using the same fixings.

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220-K110
BELLY PAN
KAWASAKI ER6-N 05-11



1. Remove original and fit new ones using the same fixings.

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220-B102

BELLY PAN

Fitting Instructions

BMW F800R 09-14

Qty:	Description:	D:
4	M6 x 20 Screws	31
2	M6 Flange Nut	20
4	CUSHION GROMMET	135
4	Spacer	34
1	L/H Front Bracket	B0046Z
1	R/H Front Bracket	B0090Z
1	L/H Rear Bracket	B0062Z
1	R/H Rear Bracket	B0087Z



When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle. You will need a set of spanners, screwdrivers, sockets and Allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are all in place and then should be tightened evenly.

Particular care should be taken when fitting screws to avoid breakage or scratching. We recommend that all mud-flaps or mudguard extensions on the front should be removed before fitting your belly pan as they can catch on the bottom.

Fig 1. L/H Front Bracket – **B0046Z**Fig 2. L/H Rear Bracket – **B0062Z**Fig 3. R/H Front Bracket - **B0090Z**Fig 4. R/H Rear Bracket – **B0087Z**

- 1) Fit the four brackets to the mounting points using original bolts as shown in figures 1- 4.
- 2) Fit 4 grommets & spacers to the four holes in the belly pan.
- 3) Offer the belly pan up to the brackets and check holes line up, if not adjust brackets to fit.
- 4) Use 2 x M6 x 20 screws on L/H side brackets and 2 x M6 x 20 screws & 2 x M6 Flange nuts on R/H side. Tighten up all fixings.
- 5) Check all the fixings regularly to ensure safe operation.



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220-B101

BELLY PAN

Fitting Instructions

BMW S1000RR 10

Qty:	Description:	BIN
1	R/H Carbon Belly Pan Side	
1	L/H Carbon Belly Pan Side	
8	M8 Washers	43



Fig.1 Fitted Product

When fitting your Powerbronze belly pan it is recommended that you refer to your manual for the disassembly and re-assembly of your motorcycle. You will need a set of spanners, screwdrivers, sockets and allen keys.

As a general rule, a few moments reading the instructions and familiarising yourself with the kit will make fitting easier in the long run. Remember that whenever a part is fixed by using several bolts or screws they should be left loose until they are all in place and then should be tightened evenly.

Particular care should be taken when fitting screws to avoid breakage or scratching. We recommend that all mud-flaps or mudguard extensions on the front should be removed before fitting your belly pan as they can catch on the bottom.

- 1) Remove original L/H & R/H belly pan halves.
- 2) Replace with Powerbronze carbon fibre belly pan halves using original fixings. Also add 2 M8 Washers to each of the fixings with rubber bushes in the sequence shown in Fig.2



Fig.2



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